

# **Fact Sheet**

**FY2019**

**Ending March 31, 2020**

**UNIPRES CORPORATION**

## [Company Outline]

### ● Company Outline

Company Name	UNIPRES CORPORATION
Established	March 1, 1945 (Change of name through company merger on April 1, 1998)
Business Activities	Manufacture and sale of automotive parts
Capital	10,168,957,400yen (March 31, 2020)
Stock Exchanges on Which the Company's Shares are Listed	Tokyo Stock Exchange, First Section (Securities code: 5949)
Employees	9,875 (consolidated) (March 31, 2020)
Head Office	1-19-20 Shin-Yokohama, Kohoku-ku, Yokohama City, Kanagawa Pref.
Offices and Plants	Shizuoka Pref., Kanagawa Pref., Tochigi Pref., Fukuoka Pref., Hiroshima Pref., U.S.A., Mexico, U.K., France, China, India, Thailand, Indonesia, Brazil

### ● Management Philosophy

#### “Perfecting Machine Press Technologies: Going a Step Beyond”

- We are dedicated to furthering technical progress, finding practical applications, and pursuing innovation to perfect Unipres products that are used throughout the world.
- We are committed to faithfully performing these roles and assuming these responsibilities and will be unceasing in our efforts to cultivate the core of our activities.

### Company History

April 1998	Unipres established through a merger between Yamakawa Industrial Co., Ltd. and Yamato Kogyo Co., Ltd.
January 2002	UNIPRES SOUTHEAST U.S.A., INC. established in Forest, Mississippi. (currently a consolidated subsidiary)
July 2002	UNIPRES EUROPE, SAS established in Neuilly sur Seine, France. (currently a non-consolidated subsidiary)
January 2003	UM CORPORATION, SAS established in Pas-de-Calais, France, as a joint company with OSL, which is affiliated with the Magnetto Group of the Republic of Italy. (currently a consolidated subsidiary)
March 2003	ISO 9001 : 2000 certification awarded; the two former companies' certification integrated; and the scope extended to Unipres Kyushu Corporation.
July 2003	UNIPRES NORTH AMERICA, INC. established in Detroit, Michigan. (currently a consolidated subsidiary)
October 2003	UNIPRES GUANGZHOU CORPORATION established in Guangzhou, Guangdong Province, China. (currently a consolidated subsidiary)
February 2004	Stock listed on the Second Section of the Tokyo Stock Exchange.
March 2004	ISO 14001 : 1996 certification awarded.
May 2004	Head Office moved to Kohoku-ku, Yokohama City, Kanagawa Pref.
June 2005	Head Office Registration moved to Kohoku-ku, Yokohama City, Kanagawa Pref.
September 2005	Stock listed on the First Section of the Tokyo Stock Exchange.
September 2006	Tool & Die Plant goes into operation in UNIPRES GUANGZHOU CORPORATION.
October 2008	UNIPRES INDIA PRIVATE LIMITED established in Chennai, Tamil Nadu, India as a joint company with Marubeni Corporation. (currently a consolidated subsidiary)

- July 2009 UNIPRES (THAILAND) Co., LTD. established in Bangkok, Kingdom of Thailand.  
(currently a consolidated subsidiary)
- October 2009 UNIPRES PRECISION GUANGZHOU CORPORATION established in Guangzhou,  
Guangdong Province, China. (currently a consolidated subsidiary)
- April 2011 UNIPRES R & D Co., LTD. established in Kohoku-ku, Yokohama City, Kanagawa Pref.  
(currently a consolidated subsidiary)
- July 2011 PT. UNIPRES INDONESIA established in Purwakarta Regency, West Java, Republic of  
Indonesia. (currently a consolidated subsidiary)
- February 2012 UNIPRES (CHINA) CORPORATION established in Guangzhou, Guangdong Province,  
China. (currently a consolidated subsidiary)
- May 2012 UNIPRES ZHENGZHOU CORPORATION established in Zhengzhou, Henan Province,  
China. (currently a consolidated subsidiary)
- June 2013 MA Automotive Brasil Ltda. in Rio de Janeiro, Federative Republic of Brazil, which is  
affiliated with the Magnetto Group of the Republic of Italy (hereafter referred to as  
"Magnetto Automotive Brasil"), made into an affiliate as a joint company with Magnetto  
Automotive through share acquisition. (currently an equity method affiliated company)
- January 2014 UNIPRES RUSSIA LLC established in Saint-Petersburg, Leningrad oblast, Russia  
Federation. (currently a consolidated subsidiary)
- January 2014 UNIPRES SUNRISE CORPORATION established in Dalian City, Liaoning Province,  
China, as a joint company with Xiangyang Sunrise Machinery Co., Ltd. and Xiangyang  
Jisheng Machinery Co., Ltd. (currently an equity method affiliated company)
- July 2014 Transmission Parts Plant goes into operation in Unipres Mexicana, S.A. de C.V.
- July 2014 UNIPRES ALABAMA, INC. established in Steele, Alabama, U.S.A. taking over sheet  
metal business from Yachiyo Manufacturing of Alabama, LLC., an affiliated company of  
Yachiyo Industry Co., Ltd. in the U.S.A. (business transferred as of October 2014).  
(currently a consolidated subsidiary)
- April 2017 DONGFENG UNIPRES HOT STAMPING CORPORATION established in Guangzhou,  
Guangdong Province, China, as a joint company with Dongfeng (Wuhan) Industrial  
Co.,Ltd.(currently an equity method affiliated company)
- June 2019 UM CORPORATION, SAS made into a subsidiary company through the additional  
acquisition of shares of Magnetto Automotive.
- August 2019 UNIPRES (WUHAN) CORPORATION established in Wuhan, Hubei Province,  
China.(currently a consolidated subsidiary)
- October 2019 METALTECH LTD. made into an affiliated subsidiary through share acquisition.  
(currently an equity method affiliated company)

## [Six-Year Financial Data Summary]

### Consolidated Balance Sheets

(Millions of yen)

		FY 2014	FY 2015	FY 2016	FY 2017	FY 2018	FY 2019	
Total assets		First half	216,460	241,550	206,631	243,496	242,154	267,669
		Full year	238,356	233,274	241,052	246,779	251,185	281,194
Current assets		First half	95,200	105,372	91,590	118,125	115,680	113,505
		Full year	100,842	104,479	117,786	120,315	113,047	113,610
Non current assets		First half	121,260	136,178	115,041	125,371	126,473	154,163
		Full year	137,513	128,795	123,265	126,464	138,137	167,584
Total liabilities		First half	105,986	110,284	89,545	98,068	85,737	110,726
		Full year	116,981	104,020	105,732	92,101	89,673	129,869
Current liabilities		First half	77,950	80,698	69,399	73,836	69,415	95,398
		Full year	85,733	77,901	80,870	74,694	74,723	109,583
Non current liabilities		First half	28,036	29,586	20,145	24,232	16,321	15,328
		Full year	31,247	26,118	24,861	17,407	14,950	20,285
Interest-bearing debts		First half	39,066	36,045	22,293	17,081	13,388	29,056
		Full year	42,777	30,333	22,446	13,144	13,150	46,608
Non-controlling interests		First half	6,842	8,598	7,643	10,372	10,233	13,580
		Full year	7,910	8,711	8,733	10,356	11,006	14,470
Total net assets		First half	110,474	131,266	117,086	145,427	156,416	156,942
		Full year	121,375	129,253	135,320	154,678	161,511	151,325
Balance sheet indicators	Equity	First half	103,433	122,526	109,345	134,994	146,148	143,362
		Full year	113,290	120,429	126,508	144,266	150,480	136,854
	Shareholders' equity ratio (%)	First half	47.8	50.7	52.9	56.4	60.4	53.6
		Full year	47.5	51.6	52.5	58.5	59.9	48.7
	Return on equity (ROE) (%)	First half	2.3	2.6	3.3	6.2	4.1	0.9
		Full year	6.7	8.3	11.6	11.8	8.7	(2.8)

\*ROE=Net income attributable to owners of parent /(Previous fiscal year end shareholders' equity + Fiscal year end shareholders' equity)/2

# UNIPRES CORPORATION

## Consolidated Statements of Income

(Millions of yen)

		FY 2014	FY 2015	FY 2016	FY 2017	FY 2018	FY 2019
<b>Net sales</b>	First half	<b>143,503</b>	<b>156,362</b>	<b>147,737</b>	<b>163,169</b>	<b>162,988</b>	<b>148,695</b>
	Full year	<b>308,739</b>	<b>325,423</b>	<b>321,168</b>	<b>330,890</b>	<b>327,794</b>	<b>295,692</b>
Cost of sales	First half	126,651	134,930	126,166	136,878	140,436	131,593
	Full year	269,528	276,846	271,903	278,211	281,414	266,312
Selling, general and administrative expenses	First half	10,282	12,246	12,293	12,775	12,808	13,154
	Full year	21,413	26,543	26,239	26,631	26,254	26,070
<b>Operating income</b>	First half	<b>6,569</b>	<b>9,185</b>	<b>9,277</b>	<b>13,515</b>	<b>9,743</b>	<b>3,947</b>
	Full year	<b>17,796</b>	<b>22,033</b>	<b>23,025</b>	<b>26,047</b>	<b>20,124</b>	<b>3,309</b>
Non-operating income	First half	1,259	428	583	1,138	949	903
	Full year	4,103	1,077	1,073	1,664	2,270	1,894
Non-operating expenses	First half	914	2,023	2,313	557	658	1,090
	Full year	3,537	4,924	1,063	1,265	1,402	1,743
<b>Ordinary income</b>	First half	<b>6,914</b>	<b>7,590</b>	<b>7,546</b>	<b>14,097</b>	<b>10,034</b>	<b>3,760</b>
	Full year	<b>18,363</b>	<b>18,186</b>	<b>23,034</b>	<b>26,447</b>	<b>20,992</b>	<b>3,460</b>
Extraordinary income	First half	355	40	57	50	31	1,237
	Full year	435	726	81	86	42	1,300
Extraordinary losses	First half	50	53	57	826	91	129
	Full year	775	133	556	1,562	270	3,811
<b>Income before income taxes</b>	First half	<b>7,218</b>	<b>7,578</b>	<b>7,546</b>	<b>13,321</b>	<b>9,974</b>	<b>4,869</b>
	Full year	<b>18,023</b>	<b>18,779</b>	<b>22,560</b>	<b>24,971</b>	<b>20,764</b>	<b>949</b>
<b>Net income attributable to owners of parent</b>	First half	<b>2,352</b>	<b>3,099</b>	<b>3,820</b>	<b>8,107</b>	<b>6,023</b>	<b>1,309</b>
	Full year	<b>7,207</b>	<b>9,750</b>	<b>14,379</b>	<b>15,949</b>	<b>12,872</b>	<b>(3,977)</b>
Income statement indicators	Operating income ratio (%)	First half	4.6	5.9	6.3	8.3	2.7
		Full year	5.8	6.8	7.2	7.9	1.1
	Net income ratio (%)	First half	1.6	2.0	2.6	5.0	0.9
		Full year	2.3	3.0	4.5	4.8	(1.3)
	COGS to sales (%)	First half	88.3	86.3	85.4	83.9	88.5
		Full year	87.3	85.1	84.7	84.1	90.1
	SG&A to sales (%)	First half	7.2	7.8	8.3	7.8	8.8
		Full year	6.9	8.2	8.2	8.0	8.8
	Net income per share (yen)	First half	55.84	69.63	84.78	169.60	28.16
		Full year	170.89	217.81	315.89	333.55	(86.97)
	Diluted net income per share (yen)	First half	55.41	69.24	84.53	169.19	28.16
		Full year	169.68	216.67	314.96	332.80	-

# UNIPRES CORPORATION

## Consolidated Statements of Cash Flows

(Millions of yen)

		FY 2014	FY 2015	FY 2016	FY 2017	FY 2018	FY 2019
Cash flow from operating activities	First half	7,871	9,672	14,106	10,070	6,777	(1,118)
	Full year	25,701	29,107	33,430	33,174	36,496	10,538
Cash flow from investing activities	First half	(8,712)	(8,938)	(9,521)	(9,353)	(11,655)	(19,213)
	Full year	(25,911)	(18,613)	(20,038)	(22,917)	(33,657)	(37,996)
Cash flow from financing activities	First half	2,937	(859)	(7,644)	(7,582)	(2,889)	7,664
	Full year	3,392	(6,449)	(4,148)	(12,669)	(4,524)	22,972
Balance of cash and cash equivalent at end of period	First half	21,825	24,997	19,989	27,129	22,864	15,715
	Full year	25,072	26,893	33,167	31,399	28,442	23,983

## Depreciation Cost / Plant and Equipment Investment / Research and development expenses (Consolidated)

(Millions of yen)

		FY 2014	FY 2015	FY 2016	FY 2017	FY 2018	FY 2019
Depreciation Cost	First half	8,573	8,705	8,898	9,158	9,051	9,443
	Full year	18,640	17,734	18,318	18,584	18,350	19,597
Plant and equipment investment	First half	9,983	8,635	9,189	9,526	8,315	19,210
	Full year	27,346	18,444	20,038	23,155	31,228	37,915
Research and development expenses	First half	1,644	1,777	1,805	1,807	3,139	3,269
	Full year	3,475	3,648	3,812	3,775	6,462	6,598

## Number of Full-Time Employees

(person)

			FY 2014	FY 2015	FY 2016	FY 2017	FY 2018	FY 2019
Employees	Consolidated	First half	8,418	9,061	9,409	9,860	10,056	10,085
		Full year	8,859	9,350	9,694	10,014	9,962	9,875
	Non-consolidated	First half	1,690	1,645	1,548	1,557	1,552	1,550
		Full year	1,591	1,637	1,530	1,522	1,515	1,522

# UNIPRES CORPORATION

## Sales by Major Customer (Consolidated)

(Millions of yen)

		FY 2014	FY 2015	FY 2016	FY 2017	FY 2018	FY 2019
Dongfeng Motor Co., Ltd.	First half	21,509	21,614	21,381	24,599	29,119	26,742
	Full year	44,066	51,178	46,396	52,877	59,601	52,620
NISSAN MOTOR CO., LTD.	First half	23,524	21,997	22,021	25,400	20,571	20,378
	Full year	49,029	44,407	50,151	49,644	43,570	40,964
Nissan North America, Inc.	First half	19,072	25,443	21,048	20,109	18,352	19,398
	Full year	46,502	52,336	44,932	42,026	40,410	34,576
Nissan Mexicana, S.A. de C.V.	First half	16,931	20,385	17,840	19,180	17,355	16,247
	Full year	36,646	40,361	34,923	36,143	33,671	30,660
Nissan Europe S.A.S.	First half	14,653	14,240	12,272	12,564	14,524	9,643
	Full year	31,522	27,335	24,018	24,865	25,609	19,906
JATCO Ltd.	First half	11,780	10,839	10,538	12,577	11,922	16,589
	Full year	24,226	22,037	23,525	24,711	22,878	17,832
Nissan shatai Co., Ltd	First half	5,712	6,179	5,913	7,109	7,427	5,576
	Full year	11,760	12,537	13,402	13,256	14,383	11,633

## Sales by Product Category (Consolidated)

(Millions of yen)

		FY 2014	FY 2015	FY 2016	FY 2017	FY 2018	FY 2019
Car Body Products	First half	123,538	134,750	125,901	137,492	134,853	125,338
	Full year	265,946	282,816	273,379	278,016	275,794	249,804
Transmission Products	First half	16,591	18,399	18,932	22,859	24,423	20,812
	Full year	35,636	36,480	40,944	46,569	45,054	40,382
Plastic Products	First half	2,141	1,999	1,977	1,889	1,943	1,924
	Full year	4,503	4,203	4,159	4,062	4,325	3,706
Others	First half	1,232	1,215	925	927	1,767	620
	Full year	2,653	1,922	2,685	2,242	2,620	1,800
Total	First half	143,503	156,362	147,737	163,169	162,988	148,695
	Full year	308,739	325,423	321,168	330,890	327,794	295,692

# UNIPRES CORPORATION

## Geographic Segment Information

(Millions of yen)

			FY 2014	FY 2015	FY 2016	FY 2017	FY 2018	FY 2019
Japan	Net sales	First half	48,637	45,556	45,876	53,385	49,056	43,966
		Full year	100,981	93,054	107,071	104,954	98,553	88,253
	Operating income	First half	2,298	1,708	761	4,722	4,440	145
		Full year	7,092	5,895	6,208	8,290	6,807	(8,545)
North America	Net sales	First half	44,215	60,584	52,032	52,336	48,642	46,721
		Full year	104,141	123,056	106,727	104,041	99,992	88,796
	Operating income	First half	(621)	2,914	3,233	3,756	1,083	940
		Full year	(218)	7,161	7,308	7,359	4,177	6,430
Europe	Net sales	First half	16,465	17,116	16,454	18,513	20,655	16,622
		Full year	34,926	33,962	34,709	36,521	36,746	35,246
	Operating income	First half	1,018	922	1,088	786	735	(665)
		Full year	3,403	1,540	1,610	1,178	1,030	(903)
Asia	Net sales	First half	34,185	33,104	33,374	38,933	44,633	41,385
		Full year	68,690	75,349	72,660	85,373	92,501	83,396
	Operating income	First half	3,739	3,155	3,831	4,256	4,042	3,600
		Full year	7,308	7,043	8,111	8,616	8,482	7,046
Inter-segment elimination or corporate	Operating income	First half	134	485	362	(4)	(558)	(72)
		Full year	211	392	(213)	603	(371)	(718)
Consolidated	Net sales	First half	143,503	156,362	147,737	163,169	162,988	148,695
		Full year	308,739	325,423	321,168	330,890	327,794	295,692
	Operating income	First half	6,569	9,185	9,277	13,515	9,743	3,947
		Full year	17,796	22,033	23,025	26,047	20,124	3,309



## [Plants]

### Domestic

(as of March 31, 2020)

Product Category	Site	Plant Site Area	Major products	Main Equipments	Employees
Car Body Products /Dies	Tochigi Plant (Moka)	84,381 m <sup>2</sup>	Fuel tank Center pillar Sill inner Cowl top Front side member Rear side member Front housing Door Guard bar Front Strut Housing	2500-ton transfer press 1500-ton transfer press 1200-ton transfer press 400-ton blanking press Fuel tank line General-purpose welding robot lines Spray coating line	172
	Tochigi Plant (Tochigi in-site) (Tochigi on-site)	6,426 m <sup>2</sup>	Front side member Rear side member	General-purpose welding robot lines	43
	Tochigi Plant (Oyama)	49,550 m <sup>2</sup>	Steering member Side roof rail Center pillar Front side member Rear frame	3000-ton transfer press 1800-ton transfer press 1200-ton transfer press 800-ton blanking press Hot stamping (2 lines) Tailored blank welding machine General-purpose welding robot lines 3D laser cutting machine	201
	Tochigi Plant (Oppama in-site)	9,997 m <sup>2</sup>	Rear side member Center pillar inner Closing plate Battery case	General-purpose welding robot lines	144
	Unipres Kyushu Corporation	92,533 m <sup>2</sup>	Filler tube Steering member Rear wheel house inner Front side member Rear side member Member dash lower cross	3000-ton transfer press (2 units) 2500-ton transfer press 1200-ton transfer press 800-ton transfer press (2 units) 1000-ton trial press Hot stamping (1 line) Tailored blank welding machine (2 units) General-purpose welding robot lines Powder coating line 3D laser cutting machine (4 units) Unit Type Automated Stocker System for Pallet	425
	Unipres Kyushu Corporation (Kyushu on-site)	7,864 m <sup>2</sup>	Front side member Rear side member	General-purpose welding robot lines	178
	Tool & Die Plant	13,780 m <sup>2</sup>	Dies & Assembly facilities	2000-ton servo press 1500-ton trial press 1000-ton hydraulic trial press 500-ton hydraulic trial press (2 units) 50-ton die spotting press Machining Center (Large: 9 units, Small: 2 units) Laser cutting machine Wire processing machine (2 units) Trial line for assembly facilities Portable and stationary welding machines 3D measuring machine	105

# UNIPRES CORPORATION

(as of March 31, 2020)

Product Category	Site	Plant Site Area	Major products	Main Equipments	Employees
Precision-Pressed Products /Dies	Fuji Plant (Fuji)	53,923 m <sup>2</sup>	Converter Cover Turbine Shell Impeller Shell Clutch drum Clutch hub Clutch pack Carrier pack Carrier base	2500-ton transfer press 1500-ton transfer press 1200-ton transfer press 800-ton blanking press H1C 630-ton servo cold-forging press 600-ton special transfer press Bonderlube treatment line Hybrid coating line Clutch pack line Carrier pack line	300
	Fuji Plant (Fujinomiya)	10,006 m <sup>2</sup>	Clutch drum Clutch hub Carrier complete planetary Brake drum Torque converter	NC lathe Laser beam welding machine Specialized press machine Gas nitrocarburizing furnace Arc welding machine Helium leak detector	73
	Fuji Plant (Fujinomiya in-site)	8,332 m <sup>2</sup>	Torque converter	NC lathe Laser beam welding machine Arc welding machine Helium leak detector Torque converter tester	147
	Unipres Precision Corporation	27,092 m <sup>2</sup>	Retaining plate Carrier plate Carrier base Clutch hub Turbine core Turbine blade Oil pan	500-ton transfer press Fine blanking press (4 units) 400-ton confining-pressure press (3 units) 150-ton high-speed press (2 units) Planetary head brushing polisher General-purpose NC cutting line Dual-head grinder Electrodeposition coating line Belt polishing line	232
Plastic Products	Unipres Mold Corporation Head office (Fuji) Hiroshima plant Moka plant	31,726 m <sup>2</sup>	Protector fender Under cover Floor cover Battery cover	USM forming line USS forming line UFSS forming line General-purpose robot assembly line	106

# UNIPRES CORPORATION

## Overseas

(as of March 31, 2020)

Product Category	Site	Plant Site Area	Major products	Main Equipments	Employees
Overseas Subsidiaries	Unipres (UK) Limited	127,000 m <sup>2</sup>	Front side member Rear side member Closing plate Dash side Sill inner Wheel house inner Steering member	3000-ton transfer press (2 units) 2500-ton transfer press 1200-ton transfer press (4 units) 600-ton blanking press 400-ton blanking press (2 units) Hot stamping (2 lines) General-purpose welding robot lines Laser cutting machine (3 units)	811
	Unipres U.S.A., Inc.	250,906 m <sup>2</sup>	Side member Steering member Cross member Sill inner Front pillar Center pillar	3000-ton transfer press 2500-ton transfer press (2 units) 2000-ton transfer press 1200-ton transfer press 1000-ton transfer press 600-ton transfer press (3 units) 600-ton blanking press 400-ton blanking press (4 units) Tailored blank welding machine General-purpose welding robot lines	780
	Unipres Mexicana, S.A. de C.V. (Car body parts plant)	126,231 m <sup>2</sup>	Front side member Rear side member Roof rail Dash side Sill inner Strut Housing Closing plate Cross member Center pillar Steering member Filler tube Oil pan	3000-ton transfer press 2500-ton transfer press (2 units) 2000-ton transfer press 1500-ton transfer press 1000-ton transfer press 600-ton transfer press (3 units) 800-ton blanking press 600-ton blanking press 400-ton blanking press 1500-ton mechanical trial press 1000-ton hydraulic trial press Hot stamping (1 line) 3D laser cutting machine (5 units) Tailored blank welding machine (2 units) General-purpose welding robot lines Fuel tube assembly line Electrodeposition coating line Nickel coating	1,679
	Unipres Mexicana, S.A. de C.V. (TM parts plant)	100,043 m <sup>2</sup>	Clutch drum Clutch hub Gear speed drive Carrier pack Sun gear assembly Plunger Cylinder Piston Drive Pulley Piston Driven Pulley Oil pan	1200-ton transfer press 800-ton transfer press 400-ton blanking press 630-ton tooth forming press Laser beam welding machine NC lathe Specialized press machine Carrier pack line	220
	Unipres Southeast U.S.A., Inc.	214,483 m <sup>2</sup>	Side member Steering member Cross member Sill inner	3500-ton transfer press 2500-ton transfer press 1000-ton blanking press Tailored blank welding machine General-purpose welding robot lines	217
	UNIPRES ALABAMA, INC.	155,885 m <sup>2</sup>	Roof rail Rear roof rail Cross member Rear panel Front pillar	3000-ton transfer press 1200-ton blanking press 800-ton trial press General-purpose welding robot lines	205

# UNIPRES CORPORATION

(as of March 31, 2020)

Product Category	Site	Plant Site Area	Major products	Main Equipments	Employees
Overseas Subsidiaries	Unipres Guangzhou Corporation	151,500 m <sup>2</sup>	Side member Steering member Rear panel Front pillar Center pillar Housing Filler tube Oil pan Dies & Jigs	3000-ton transfer press 2500-ton transfer press 2000-ton transfer press 1500-ton transfer press (3 units) 800-ton blanking press 600-ton blanking press (2 units) 1500-ton trial press 1100-ton trial press Tailored blank welding machine Portable spot welding assembly line General-purpose welding robot lines NC processing machine (6 units) 3D laser cutting machine 3D measuring machine (2 units)	777
	UM Corporation, SAS	120,000 m <sup>2</sup>	Front side member Rear side member Reinforce parking brake Cross member	1500-ton transfer press (2 units) 1000-ton blanking press 800-ton blanking press 600-ton blanking press General-purpose welding robot lines	200
	Unipres India Private Limited	121,437 m <sup>2</sup>	Front side member Rear side member Dash side Center pillar Front housing Sill inner Steering member Front floor	2000-ton transfer press 1500-ton transfer press 600-ton blanking press 800-ton trial press Portable spot welding assembly line Steering member welding robot line General-purpose welding robot lines	415
	Unipres Precision Guangzhou Corporation	110,521 m <sup>2</sup>	Carrier pack Clutch pack Piston plunger Oil pan Sun gear assembly Clutch drum Retaining plate Torque converter	2000-ton transfer press 1200-ton transfer press 800-ton transfer press 800-ton fine blanking press 630-ton tooth forming press 80-ton servo press NC lathe Laser beam welding machine High-speed servo processing machine Brazing furnace	371
	PT. Unipres Indonesia	85,300 m <sup>2</sup>	Sill inner Rear combi Rear side member Cross member Side member Closing plate Center pillar inner	2000-ton transfer press 1000-ton tandem press 600-ton tandem press 600-ton blanking press Portable spot welding assembly line General-purpose welding robot lines	209
	Unipres Zhengzhou Corporation	100,000 m <sup>2</sup>	Steering member Center pillar Front side member Rear side member Rear seat cross member	3000-ton transfer press 1500-ton transfer press 600-ton blanking press Tailored blank welding machine General-purpose welding robot lines	345
	MA Automotive Brasil Ltd.	75,000 m <sup>2</sup>	Front side member Rear side member Dash side Center pillar	2000-ton transfer press 1500-ton transfer press 2000-ton tandem press (2 units) 1200-ton tandem press 800-ton tandem press (4 units) 600-ton tandem press (4 units) 600-ton blanking press General-purpose welding robot lines	540
	UNIPRES SUNRISE CORPORATION	97,853 m <sup>2</sup>	Front side member Rear side member	Portable spot welding assembly line General-purpose welding robot lines	94
	Dongfeng Unipres Hot Stamping Corporation	16,077 m <sup>2</sup>	Front side member Rear side member Member dash lower cross Cross member	Hot stamping (2 lines) Laser cutting machine (10 units)	73
	Unipres (Thailand) Co., Ltd.	Production is consigned to local cooperating manufacturers.			29