

Fact Sheet

FY2020

Ending March 31, 2021

[Company Outline]

● Company Outline

Company Name	UNIPRES CORPORATION
Established	March 1, 1945 (Change of name through company merger on April 1, 1998)
Business Activities	Manufacture and sale of automotive parts
Capital	10,168,957,400yen (March 31, 2021)
Stock Exchanges on Which the Company's Shares are Listed	Tokyo Stock Exchange, First Section (Securities code: 5949)
Employees	8,996 (consolidated) (March 31, 2021)
Head Office	1-19-20 Shin-Yokohama, Kohoku-ku, Yokohama City, Kanagawa Pref.
Offices and Plants	Shizuoka Pref., Kanagawa Pref., Tochigi Pref., Fukuoka Pref., Hiroshima Pref., U.S.A., Mexico, U.K., France, China, India, Thailand, Indonesia, Brazil

● Management Philosophy

“Perfecting Machine Press Technologies: Going a Step Beyond”

- We are dedicated to furthering technical progress, finding practical applications, and pursuing innovation to perfect Unipres products that are used throughout the world.
- We are committed to faithfully performing these roles and assuming these responsibilities and will be unceasing in our efforts to cultivate the core of our activities.

Company History

April 1998	Unipres established through a merger between Yamakawa Industrial Co., Ltd. and Yamato Kogyo Co., Ltd.
January 2002	UNIPRES SOUTHEAST U.S.A., INC. established in Forest, Mississippi. (currently a consolidated subsidiary)
July 2002	UNIPRES EUROPE, SAS established in Neuilly sur Seine, France. (currently a non-consolidated subsidiary)
January 2003	UM CORPORATION, SAS established in Pas-de-Calais, France, as a joint company with OSL, which is affiliated with the Magnetto Group of the Republic of Italy. (currently a consolidated subsidiary)
March 2003	ISO 9001 : 2000 certification awarded; the two former companies' certification integrated; and the scope extended to Unipres Kyushu Corporation.
July 2003	UNIPRES NORTH AMERICA, INC. established in Detroit, Michigan. (currently a consolidated subsidiary)
October 2003	UNIPRES GUANGZHOU CORPORATION established in Guangzhou, Guangdong Province, China. (currently a consolidated subsidiary)
February 2004	Stock listed on the Second Section of the Tokyo Stock Exchange.
March 2004	ISO 14001 : 1996 certification awarded.
May 2004	Head Office moved to Kohoku-ku, Yokohama City, Kanagawa Pref.
September 2005	Stock listed on the First Section of the Tokyo Stock Exchange.
September 2006	Tool & Die Plant goes into operation in UNIPRES GUANGZHOU CORPORATION.
October 2008	UNIPRES INDIA PRIVATE LIMITED established in Chennai, Tamil Nadu, India as a joint company with Marubeni Corporation. (currently a consolidated subsidiary)

- July 2009 UNIPRES (THAILAND) Co., LTD. established in Bangkok, Kingdom of Thailand.
(currently a consolidated subsidiary)
- October 2009 UNIPRES PRECISION GUANGZHOU CORPORATION established in Guangzhou,
Guangdong Province, China. (currently a consolidated subsidiary)
- April 2011 UNIPRES R & D Co., LTD. established in Kohoku-ku, Yokohama City, Kanagawa Pref.
(currently a consolidated subsidiary)
- July 2011 PT. UNIPRES INDONESIA established in Purwakarta Regency, West Java, Republic of
Indonesia. (currently a consolidated subsidiary)
- February 2012 UNIPRES (CHINA) CORPORATION established in Guangzhou, Guangdong Province,
China. (currently a consolidated subsidiary)
- May 2012 UNIPRES ZHENGZHOU CORPORATION established in Zhengzhou, Henan Province,
China. (currently a consolidated subsidiary)
- June 2013 MA Automotive Brasil Ltda. in Rio de Janeiro, Federative Republic of Brazil, which is
affiliated with the Magnetto Group of the Republic of Italy (hereafter referred to as
"Magnetto Automotive Brasil"), made into an affiliate as a joint company with Magnetto
Automotive through share acquisition. (currently an equity method affiliated company)
- January 2014 UNIPRES RUSSIA LLC established in Saint-Petersburg, Leningrad oblast, Russia
Federation. (currently a consolidated subsidiary)
- January 2014 UNIPRES SUNRISE CORPORATION established in Dalian City, Liaoning Province,
China, as a joint company with Xiangyang Sunrise Machinery Co., Ltd. and Xiangyang
Jisheng Machinery Co., Ltd. (currently an equity method affiliated company)
- July 2014 Transmission Parts Plant goes into operation in Unipres Mexicana, S.A. de C.V.
- July 2014 UNIPRES ALABAMA, INC. established in Steele, Alabama, U.S.A. taking over sheet
metal business from Yachiyo Manufacturing of Alabama, LLC., an affiliated company of
Yachiyo Industry Co., Ltd. in the U.S.A. (business transferred as of October 2014).
(currently a consolidated subsidiary)
- April 2017 DONGFENG UNIPRES HOT STAMPING CORPORATION established in Guangzhou,
Guangdong Province, China, as a joint company with Dongfeng (Wuhan) Industrial
Co.,Ltd.(currently an equity method affiliated company)
- June 2019 UM CORPORATION, SAS made into a subsidiary company through the additional
acquisition of shares of Magnetto Automotive.
- August 2019 UNIPRES (WUHAN) CORPORATION established in Wuhan, Hubei Province,
China.(currently a consolidated subsidiary)
- October 2019 METALTECH LTD. made into an affiliated subsidiary through share acquisition.
(currently an equity method affiliated company)

[Six-Year Financial Data Summary]

Consolidated Balance Sheets

(Millions of yen)

		FY 2015	FY 2016	FY 2017	FY 2018	FY 2019	FY 2020
Total assets	First half	241,550	206,631	243,496	242,154	267,976	274,310
	Full year	233,274	241,052	246,779	251,185	281,194	287,856
Current assets	First half	105,372	91,590	118,125	115,680	113,505	109,328
	Full year	104,479	117,786	120,315	113,047	113,610	115,899
Non current assets	First half	136,178	115,041	125,371	126,473	154,471	164,981
	Full year	128,795	123,265	126,464	138,137	167,584	171,956
Total liabilities	First half	110,284	89,545	98,068	85,737	110,868	149,530
	Full year	104,020	105,732	92,101	89,673	129,869	158,326
Current liabilities	First half	80,698	69,399	73,836	69,415	95,398	131,591
	Full year	77,901	80,870	74,694	74,723	109,583	128,178
Non current liabilities	First half	29,586	20,145	24,232	16,321	15,469	17,938
	Full year	26,118	24,861	17,407	14,950	20,285	30,147
Interest-bearing debts	First half	36,045	22,293	17,081	13,388	29,056	71,307
	Full year	30,333	22,446	13,144	13,150	46,608	73,774
Non-controlling interests	First half	8,598	7,643	10,372	10,233	13,751	10,962
	Full year	8,711	8,733	10,356	11,006	14,470	11,802
Total net assets	First half	131,266	117,086	145,427	156,416	157,108	124,779
	Full year	129,253	135,320	154,678	161,511	151,325	129,529
Balance sheet indicators	Equity	First half	122,526	109,345	134,994	146,148	143,357
		Full year	120,429	126,508	144,266	150,480	136,854
	Shareholders' equity ratio (%)	First half	50.7	52.9	56.4	60.4	53.5
		Full year	51.6	52.5	58.5	59.9	48.7
	Return on equity (ROE) (%)	First half	2.6	3.3	6.2	4.1	0.9
		Full year	8.3	11.6	11.8	8.7	(2.8)

*ROE=Net income attributable to owners of parent /(Previous fiscal year end shareholders' equity + Fiscal year end shareholders' equity)/2

(Note) The figures pertaining to the second quarter of FY2019 ended March 31, 2020 reflect the finalized provisional accounting treatment related to a business combination.

UNIPRES CORPORATION

Consolidated Statements of Income

(Millions of yen)

Consolidated Statements of Income			(millions of yen)						
			FY 2015	FY 2016	FY 2017	FY 2018	FY 2019	FY 2020	
Net sales			First half	156,362	147,737	163,169	162,988	148,695	88,000
			Full year	325,423	321,168	330,890	327,794	295,692	234,545
Cost of sales			First half	134,930	126,166	136,878	140,436	131,593	92,062
			Full year	276,846	271,903	278,211	281,414	266,312	222,831
Selling, general and administrative expenses			First half	12,246	12,293	12,775	12,808	13,169	11,236
			Full year	26,543	26,239	26,631	26,254	26,070	23,044
Operating income			First half	9,185	9,277	13,515	9,743	3,933	(15,298)
			Full year	22,033	23,025	26,047	20,124	3,309	(11,330)
Non-operating income			First half	428	583	1,138	949	903	2,045
			Full year	1,077	1,073	1,664	2,270	1,894	4,003
Non-operating expenses			First half	2,023	2,313	557	658	1,090	1,614
			Full year	4,924	1,063	1,265	1,402	1,743	1,840
Ordinary income			First half	7,590	7,546	14,097	10,034	3,746	(14,867)
			Full year	18,186	23,034	26,447	20,992	3,460	(9,167)
Extraordinary income			First half	40	57	50	31	1,237	23
			Full year	726	81	86	42	1,300	129
Extraordinary losses			First half	53	57	826	91	129	77
			Full year	133	556	1,562	270	3,811	5,841
Income before income taxes			First half	7,578	7,546	13,321	9,974	4,854	(14,921)
			Full year	18,779	22,560	24,971	20,764	949	(14,878)
Net income attributable to owners of parent			First half	3,099	3,820	8,107	6,023	1,306	(13,789)
			Full year	9,750	14,379	15,949	12,872	(3,977)	(17,642)
Income statement indicators	Operating income ratio (%)	First half	5.9	6.3	8.3	6.0	2.6	(17.4)	
		Full year	6.8	7.2	7.9	6.1	1.1	(4.8)	
	Net income ratio (%)	First half	2.0	2.6	5.0	3.7	0.9	(15.7)	
		Full year	3.0	4.5	4.8	3.9	(1.3)	(7.5)	
	COGS to sales (%)	First half	86.3	85.4	83.9	86.2	88.5	104.6	
		Full year	85.1	84.7	84.1	85.9	90.1	95.0	
	SG&A to sales (%)	First half	7.8	8.3	7.8	7.9	8.9	12.8	
		Full year	8.2	8.2	8.0	8.0	8.8	9.8	
	Net income per share (yen)	First half	69.63	84.78	169.60	125.81	28.09	(306.63)	
		Full year	217.81	315.89	333.55	268.79	(86.97)	(392.31)	
	Diluted net income per share (yen)	First half	69.24	84.53	169.19	125.64	28.08	—	
		Full year	216.67	314.96	332.80	268.50	—	—	

(Note) The figures pertaining to the second quarter of FY2019 ended March 31, 2020 reflect the finalized provisional accounting treatment related to a business combination.

UNIPRES CORPORATION

Consolidated Statements of Cash Flows

(Millions of yen)

		FY 2015	FY 2016	FY 2017	FY 2018	FY 2019	FY 2020
Cash flow from operating activities	First half	9,672	14,106	10,070	6,777	(1,115)	(9,175)
	Full year	29,107	33,430	33,174	36,496	10,538	5,778
Cash flow from investing activities	First half	(8,938)	(9,521)	(9,353)	(11,655)	(19,216)	(14,684)
	Full year	(18,613)	(20,038)	(22,917)	(33,657)	(37,996)	(28,267)
Cash flow from financing activities	First half	(859)	(7,644)	(7,582)	(2,889)	7,664	22,114
	Full year	(6,449)	(4,148)	(12,669)	(4,524)	22,972	22,858
Balance of cash and cash equivalent at end of period	First half	24,997	19,989	27,129	22,864	15,715	20,609
	Full year	26,893	33,167	31,399	28,442	23,983	23,453

(Note) The figures pertaining to the second quarter of FY2019 ended March 31, 2020 reflect the finalized provisional accounting treatment related to a business combination.

Depreciation Cost / Plant and Equipment Investment / Research and development expenses (Consolidated)

(Millions of yen)

		FY 2015	FY 2016	FY 2017	FY 2018	FY 2019	FY 2020
Depreciation Cost	First half	8,705	8,898	9,158	9,051	9,174	9,695
	Full year	17,734	18,318	18,584	18,350	19,597	21,295
Plant and equipment investment	First half	8,635	9,189	9,526	8,315	19,318	16,708
	Full year	18,444	20,038	23,155	31,228	37,915	30,701
Research and development expenses	First half	1,777	1,805	1,807	3,139	3,269	2,978
	Full year	3,648	3,812	3,775	6,462	6,598	6,272

(Note) The figures pertaining to the second quarter of FY2019 ended March 31, 2020 reflect the finalized provisional accounting treatment related to a business combination.

Number of Full-Time Employees

(person)

			FY 2015	FY 2016	FY 2017	FY 2018	FY 2019	FY 2020
Employees	Consolidated	First half	9,061	9,409	9,860	10,056	10,085	9,243
		Full year	9,350	9,694	10,014	9,962	9,875	8,996
	Non-consolidated	First half	1,645	1,548	1,557	1,552	1,550	1,531
		Full year	1,637	1,530	1,522	1,515	1,522	1,503

UNIPRES CORPORATION

Sales by Major Customer (Consolidated)

(Millions of yen)

		FY 2015	FY 2016	FY 2017	FY 2018	FY 2019	FY 2020
Dongfeng Motor Co., Ltd.	First half	21,614	21,381	23,967	28,147	26,204	16,835
	Full year	51,178	46,396	52,877	59,601	52,620	44,828
NISSAN MOTOR CO., LTD.	First half	21,997	22,021	25,400	20,571	20,378	13,893
	Full year	44,407	50,151	49,644	43,570	40,964	34,930
Nissan North America, Inc.	First half	25,443	21,048	20,109	18,352	19,398	9,072
	Full year	52,336	44,932	42,026	40,410	34,576	27,098
Nissan Mexicana, S.A. de C.V.	First half	20,385	17,840	19,180	17,355	16,247	8,409
	Full year	40,361	34,923	36,143	33,671	30,660	25,577

Sales by Product Category (Consolidated)

(Millions of yen)

		FY 2015	FY 2016	FY 2017	FY 2018	FY 2019	FY 2020
Car Body Products	First half	134,750	125,901	137,492	134,853	125,338	73,356
	Full year	282,816	273,379	278,016	275,794	249,804	195,886
Transmission Products	First half	18,399	18,932	22,859	24,423	20,812	12,001
	Full year	36,480	40,944	46,569	45,054	40,382	33,099
Plastic Products	First half	1,999	1,977	1,889	1,943	1,924	1,125
	Full year	4,203	4,159	4,062	4,325	3,706	3,073
Others	First half	1,215	925	927	1,767	620	1,517
	Full year	1,922	2,685	2,242	2,620	1,800	2,486
Total	First half	156,362	147,737	163,169	162,988	148,695	88,000
	Full year	325,423	321,168	330,890	327,794	295,692	234,545

UNIPRES CORPORATION

Geographic Segment Information

(Millions of yen)

			FY 2015	FY 2016	FY 2017	FY 2018	FY 2019	FY 2020
Japan	Net sales	First half	45,556	45,876	53,385	49,056	43,966	28,246
		Full year	93,054	107,071	104,954	98,553	88,253	73,481
	Operating income	First half	1,708	761	4,722	4,440	145	(9,684)
		Full year	5,895	6,208	8,290	6,807	(8,545)	(9,167)
North America	Net sales	First half	60,584	52,032	52,336	48,642	46,721	23,633
		Full year	123,056	106,727	104,041	99,992	88,796	67,688
	Operating income	First half	2,914	3,233	3,756	1,083	940	(3,290)
		Full year	7,161	7,308	7,359	4,177	6,430	(2,369)
Europe	Net sales	First half	17,116	16,454	18,513	20,655	16,622	8,967
		Full year	33,962	34,709	36,521	36,746	35,246	23,344
	Operating income	First half	922	1,088	786	735	(685)	(2,617)
		Full year	1,540	1,610	1,178	1,030	(903)	(3,673)
Asia	Net sales	First half	33,104	33,374	38,933	44,633	41,385	27,152
		Full year	75,349	72,660	85,373	92,501	83,396	70,032
	Operating income	First half	3,155	3,831	4,256	4,042	3,600	(10)
		Full year	7,043	8,111	8,616	8,482	7,046	3,384
Inter-segment elimination or corporate	Operating income	First half	485	362	(4)	(558)	(67)	303
		Full year	392	(213)	603	(371)	(718)	495
Consolidated	Net sales	First half	156,362	147,737	163,169	162,988	148,695	88,000
		Full year	325,423	321,168	330,890	327,794	295,692	234,545
	Operating income	First half	9,185	9,277	13,515	9,743	3,933	(15,298)
		Full year	22,033	23,025	26,047	20,124	3,309	(11,330)

UNIPRES CORPORATION

[Plants]

Domestic

(as of March 31, 2021)

Product Category	Site	Plant Site Area	Major products	Main Equipments	Employees
Car Body Products /Dies	Tochigi Plant (Moka)	84,381 m ²	Fuel tank Center pillar Sill inner Cowl top Front side member Rear side member Front housing Door Guard bar Front Strut Housing	2500-ton transfer press 1500-ton transfer press 1200-ton transfer press 400-ton blanking press Hot stamping (1 line) Fuel tank line General-purpose welding robot lines Spray coating line 3D laser cutting machine	158
	Tochigi Plant (Tochigi in-site) (Tochigi on-site)	6,426 m ²	Front side member Rear side member	General-purpose welding robot lines	42
	Tochigi Plant (Oyama)	49,550 m ²	Steering member Side roof rail Center pillar Front side member Rear frame	3000-ton transfer press 1800-ton transfer press 1200-ton transfer press 800-ton blanking press Hot stamping (2 lines) Tailored blank welding machine General-purpose welding robot lines 3D laser cutting machine	183
	Tochigi Plant (Oppama in-site)	9,301 m ²	Front side member Rear side member Center pillar inner Closing plate Battery case	General-purpose welding robot lines	137
	Unipres Kyushu Corporation	109,758 m ²	Filler tube Steering member Rear wheel house inner Front side member Rear side member Member dash lower cross	3000-ton transfer press (2 units) 2500-ton transfer press 1200-ton transfer press 800-ton transfer press (2 units) 1000-ton trial press Hot stamping (1 line) Tailored blank welding machine (2 units) General-purpose welding robot lines Powder coating line 3D laser cutting machine (4 units) Unit Type Automated Stocker System for Pallet	407
	Unipres Kyushu Corporation (Kyushu on-site)	10,772 m ²	Front side member Rear side member	General-purpose welding robot lines	196
	Tool & Die Plant	13,780 m ²	Dies & Assembly facilities	2000-ton servo press 1500-ton trial press 1000-ton hydraulic trial press 500-ton hydraulic trial press (2 units) 50-ton die spotting press Machining Center (Large: 8 units, Small: 2 units) Laser cutting machine Wire processing machine (2 units) Trial line for assembly facilities Portable and stationary welding machines 3D measuring machine	88

UNIPRES CORPORATION

(as of March 31, 2021)

Product Category	Site	Plant Site Area	Major products	Main Equipments	Employees
Precision-Pressed Products /Dies	Fuji Plant (Fuji)	53,923 m ²	Converter Cover Turbine Shell Impeller Shell Clutch drum Clutch hub Clutch pack Carrier pack Piston assembly Cylinder assembly	2500-ton transfer press 2000-ton transfer press 1500-ton transfer press 1200-ton transfer press 800-ton blanking press H1C 630-ton servo cold-forging press 600-ton special transfer press Bonderlube treatment line Hybrid coating line Clutch pack line Carrier pack line	279
	Fuji Plant (Fujinomiya)	10,006 m ²	Clutch drum Clutch hub Carrier complete planetary Brake drum Torque converter	NC lathe Laser beam welding machine Specialized press machine Gas nitrocarburizing furnace Arc welding machine Helium leak detector	58
	Fuji Plant (Fujinomiya in-site)	8,332 m ²	Torque converter	NC lathe Laser beam welding machine Arc welding machine Helium leak detector Torque converter tester	122
	Unipres Precision Corporation	27,092 m ²	Retaining plate Carrier plate Carrier base Clutch hub Turbine core Turbine blade Oil pan	500-ton transfer press Fine blanking press (4 units) 400-ton confining-pressure press (3 units) 150-ton high-speed press (2 units) Planetary head brushing polisher General-purpose NC cutting line Dual-head grinder Electrodeposition coating line Belt polishing line	218
Plastic Products	Unipres Mold Corporation Head office (Fuji) Hiroshima plant Moka plant	31,726 m ²	Protector fender Under cover Floor cover Battery cover	USM forming line USS forming line UFSS forming line General-purpose robot assembly line	101

UNIPRES CORPORATION

Overseas

(as of March 31, 2021)

Product Category	Site	Plant Site Area	Major products	Main Equipments	Employees
Overseas Subsidiaries	Unipres (UK) Limited	127,000 m ²	Front side member Rear side member Closing plate Dash side Sill inner Wheel house inner Steering member	3000-ton transfer press (2 units) 2500-ton transfer press 1200-ton transfer press (4 units) 600-ton blanking press 400-ton blanking press (2 units) Hot stamping (2 lines) General-purpose welding robot lines Laser cutting machine (3 units)	770
	Unipres U.S.A., Inc.	250,906 m ²	Side member Steering member Cross member Sill inner Front pillar Center pillar	3000-ton transfer press 2500-ton transfer press (2 units) 2000-ton transfer press 1200-ton transfer press 1000-ton transfer press 600-ton transfer press (3 units) 600-ton blanking press 400-ton blanking press (4 units) Tailored blank welding machine General-purpose welding robot lines	620
	Unipres Mexicana, S.A. de C.V. (Car body parts plant)	126,231 m ²	Front side member Rear side member Roof rail Dash side Sill inner Strut Housing Closing plate Cross member Center pillar Steering member Filler tube Oil pan	3000-ton transfer press 2500-ton transfer press (2 units) 2000-ton transfer press 1500-ton transfer press 1000-ton transfer press 600-ton transfer press (3 units) 800-ton blanking press 600-ton blanking press 400-ton blanking press 1500-ton mechanical trial press 1000-ton hydraulic trial press Hot stamping (1 line) 3D laser cutting machine (5 units) Tailored blank welding machine (2 units) General-purpose welding robot lines Fuel tube assembly line Electrodeposition coating line Nickel coating	1,291
	Unipres Mexicana, S.A. de C.V. (TM parts plant)	100,043 m ²	Clutch drum Clutch hub Gear speed drive Carrier pack Sun gear assembly Plunger Cylinder Piston Drive Pulley Piston Driven Pulley Oil pan	1200-ton transfer press 800-ton transfer press 400-ton blanking press 630-ton tooth forming press Laser beam welding machine NC lathe Specialized press machine Carrier pack line	183
	Unipres Southeast U.S.A., Inc.	214,483 m ²	Side member Steering member Cross member Sill inner	3500-ton transfer press 2500-ton transfer press 1000-ton blanking press Tailored blank welding machine General-purpose welding robot lines	291
	UNIPRES ALABAMA, INC.	155,885 m ²	Roof rail Rear roof rail Cross member Rear panel Front pillar	3000-ton transfer press 1200-ton blanking press 800-ton trial press Hot stamping (1 line) 3D laser cutting machine (4 units) General-purpose welding robot lines	176

UNIPRES CORPORATION

(as of March 31, 2021)

Product Category	Site	Plant Site Area	Major products	Main Equipments	Employees
Overseas Subsidiaries	Unipres Guangzhou Corporation	151,500 m ²	Side member Steering member Rear panel Front pillar Center pillar Housing Filler tube Oil pan Dies & Jigs	3000-ton transfer press 2500-ton transfer press 2000-ton transfer press 1500-ton transfer press (3 units) 800-ton blanking press 600-ton blanking press (2 units) 1500-ton trial press 1100-ton trial press Tailored blank welding machine Portable spot welding assembly line General-purpose welding robot lines NC processing machine (6 units) 3D laser cutting machine 3D measuring machine (2 units)	840
	UM Corporation, SAS	120,000 m ²	Front side member Rear side member Reinforce parking brake Cross member	1500-ton transfer press (2 units) 1000-ton blanking press 800-ton blanking press 600-ton blanking press General-purpose welding robot lines	184
	Unipres India Private Limited	121,437 m ²	Front side member Rear side member Dash side Center pillar Front housing Sill inner Steering member Front floor	2000-ton transfer press 1500-ton transfer press 600-ton blanking press 800-ton trial press Portable spot welding assembly line Steering member welding robot line General-purpose welding robot lines	398
	Unipres Precision Guangzhou Corporation	110,521 m ²	Carrier pack Clutch pack Piston plunger Oil pan Sun gear assembly Clutch drum Retaining plate Torque converter	2000-ton transfer press 1200-ton transfer press 800-ton transfer press 800-ton fine blanking press 630-ton tooth forming press 80-ton servo press NC lathe Laser beam welding machine High-speed servo processing machine Brazing furnace	412
	PT. Unipres Indonesia	85,300 m ²	Sill inner Rear combi Rear side member Cross member Side member Closing plate Center pillar inner	2000-ton transfer press 1000-ton tandem press 600-ton tandem press 600-ton blanking press Portable spot welding assembly line General-purpose welding robot lines	166
	Unipres Zhengzhou Corporation	100,000 m ²	Steering member Center pillar Front side member Rear side member Rear seat cross member	3000-ton transfer press 1500-ton transfer press 600-ton blanking press Tailored blank welding machine General-purpose welding robot lines	331
	MA Automotive Brazil Ltd.	75,000 m ²	Front side member Rear side member Dash side Center pillar	2000-ton transfer press 1500-ton transfer press 2000-ton tandem press (2 units) 1200-ton tandem press 800-ton tandem press (4 units) 600-ton tandem press (4 units) 600-ton blanking press General-purpose welding robot lines	404
	UNIPRES SUNRISE CORPORATION	97,853 m ²	Front side member Rear side member	Portable spot welding assembly line General-purpose welding robot lines	92
	Dongfeng Unipres Hot Stamping Corporation	19,293 m ²	Front side member Rear side member Member dash lower cross Cross member	Hot stamping (3 lines) Laser cutting machine (14 units)	90
	Unipres (Thailand) Co., Ltd.	Production is consigned to local cooperating manufacturers.			29