



Fact Sheet

FY2022

Ending March 31, 2023

UNIPRES CORPORATION

[Company Outline]

● Company Outline

Company Name	UNIPRES CORPORATION
Established	March 1, 1945 (Change of name through company merger on April 1, 1998)
Business Activities	Manufacture and sale of automotive parts
Capital	10,168,957,400 yen (March 31, 2023)
Stock Exchanges on Which the Company's Shares are Listed	Tokyo Stock Exchange, Prime Market (Securities code: 5949)
Employees	8,059 (consolidated) (March 31, 2023)
Head Office	1-19-20 Shin-Yokohama, Kohoku-ku, Yokohama City, Kanagawa Pref.
Offices and Plants	Shizuoka Pref., Kanagawa Pref., Tochigi Pref., Fukuoka Pref., Hiroshima Pref., U.S.A., Mexico, U.K., France, China, India, Thailand, Indonesia, Brazil

● Corporate Philosophy

Perfecting Machine Press Technologies: Going a Step Beyond

- We are committed to raising its cutting-edge press technologies to an entirely new plane, transforming them into mass-production technologies that enable economical, high quality and stable production.
- We are determined to continually create new functions and value for press technologies and produce new stamped products never thought achievable with stamping.

● Management Philosophy (Our Vision)

Achieve Sustainability Management

- We, through our excellence in press technologies, shall contribute the realization of environmentally friendly and safer society globally.
- We shall build a trust-based relationship with our stakeholders by fair and sincere business activities.
- In this way, we shall create economic and social values at once to enable sustainable development of society and the Unipres Group in a mutually beneficial manner.

Company History

April 1998	Unipres established through a merger between Yamakawa Industrial Co., Ltd. and Yamato Kogyo Co., Ltd.
January 2002	UNIPRES SOUTHEAST U.S.A., INC. established in Forest, Mississippi. (currently a consolidated subsidiary)
July 2002	UNIPRES EUROPE, SAS established in Neuilly sur Seine, France. (currently a non-consolidated subsidiary)
January 2003	UM CORPORATION, SAS established in Pas-de-Calais, France, as a joint company with OSL, which is affiliated with the Magnetto Group of the Republic of Italy. (currently a consolidated subsidiary)
March 2003	ISO 9001 : 2000 certification awarded; the two former companies' certification integrated; and the scope extended to Unipres Kyushu Corporation.
July 2003	UNIPRES NORTH AMERICA, INC. established in Detroit, Michigan. (currently a consolidated subsidiary)
October 2003	UNIPRES GUANGZHOU CORPORATION established in Guangzhou, Guangdong Province, China. (currently a consolidated subsidiary)

UNIPRES CORPORATION

February 2004	Stock listed on the Second Section of the Tokyo Stock Exchange.
March 2004	ISO 14001 : 1996 certification awarded.
May 2004	Head Office moved to Kohoku-ku, Yokohama City, Kanagawa Pref.
April 2005	UNIPRES MOLD CORPORATION established through a merger between YSM Co., Ltd. and UNIPRES HIROSHIMA Co., Ltd.,. (currently a consolidated subsidiary)
September 2005	Stock listed on the First Section of the Tokyo Stock Exchange.
September 2006	Tool & Die Plant goes into operation in UNIPRES GUANGZHOU CORPORATION.
October 2008	UNIPRES INDIA PRIVATE LIMITED established in Chennai, Tamil Nadu, India as a joint company with Marubeni Corporation. (currently a consolidated subsidiary)
July 2009	UNIPRES (THAILAND) Co., LTD. established in Bangkok, Kingdom of Thailand. (currently a consolidated subsidiary)
October 2009	UNIPRES PRECISION GUANGZHOU CORPORATION established in Guangzhou, Guangdong Province, China. (currently a consolidated subsidiary)
June 2010	UNIPRES KYUSHU CORPORATION made into a subsidiary company through the additional acquisition of shares of MITSUIKE CORPORATION.
April 2011	UNIPRES R & D Co., LTD. established in Kohoku-ku, Yokohama City, Kanagawa Pref. (currently a consolidated subsidiary)
July 2011	PT. UNIPRES INDONESIA established in Purwakarta Regency, West Java, Republic of Indonesia. (currently a consolidated subsidiary)
February 2012	UNIPRES (CHINA) CORPORATION established in Guangzhou, Guangdong Province, China. (currently a consolidated subsidiary)
May 2012	UNIPRES ZHENGZHOU CORPORATION established in Zhengzhou, Henan Province, China. (currently a consolidated subsidiary)
June 2013	MA Automotive Brazil Ltda. in Rio de Janeiro, Federative Republic of Brazil, which is affiliated with the Magnetto Group of the Republic of Italy (hereafter referred to as "Magnetto Automotive Brazil"), made into an affiliate as a joint company with Magnetto Automotive through share acquisition. (currently an equity method affiliated company)
January 2014	UNIPRES RUSSIA LLC established in Saint-Petersburg, Leningrad oblast, Russia Federation. (currently a consolidated subsidiary)
January 2014	UNIPRES SUNRISE CORPORATION established in Dalian City, Liaoning Province, China, as a joint company with Xiangyang Sunrise Machinery Co., Ltd. and Xiangyang Jisheng Machinery Co., Ltd. (currently an equity method affiliated company)
July 2014	Transmission Parts Plant goes into operation in Unipres Mexicana, S.A. de C.V.
July 2014	UNIPRES ALABAMA, INC. established in Steele, Alabama, U.S.A. taking over sheet metal business from Yachiyo Manufacturing of Alabama, LLC., an affiliated company of Yachiyo Industry Co., Ltd. in the U.S.A. (business transferred as of October 2014). (currently a consolidated subsidiary)
April 2017	DONGFENG UNIPRES HOT STAMPING CORPORATION established in Guangzhou, Guangdong Province, China, as a joint company with Dongfeng (Wuhan) Industrial Co.,Ltd.(currently an equity method affiliated company)
June 2019	UM CORPORATION, SAS made into a subsidiary company through the additional acquisition of shares of Magnetto Automotive.
August 2019	UNIPRES (WUHAN) CORPORATION established in Wuhan, Hubei Province, China.(currently a consolidated subsidiary)
October 2019	METALTECH LTD. made into an affiliated subsidiary through share acquisition. (currently an equity method affiliated company)
April 2022	Unipres Corporation transferred to the "Prime Market", a new market segment of the Tokyo Stock Exchange, Inc.

[Six-Year Financial Data Summary]

Consolidated Balance Sheets

(Millions of yen)

		FY 2017	FY 2018	FY 2019	FY 2020	FY 2021	FY2022
Total assets	First half	243,496	242,154	267,976	274,310	287,294	321,373
	Full year	246,779	251,185	281,194	287,856	302,585	313,057
Current assets	First half	118,125	115,680	113,505	109,328	112,606	137,340
	Full year	120,315	113,047	113,610	115,899	125,073	140,625
Non current assets	First half	125,371	126,473	154,471	164,981	174,688	184,033
	Full year	126,464	138,137	167,584	171,956	177,512	172,432
Total liabilities	First half	98,068	85,737	110,868	149,530	157,316	170,049
	Full year	92,101	89,673	129,869	158,326	166,710	163,850
Current liabilities	First half	73,836	69,415	95,398	131,591	108,806	124,544
	Full year	74,694	74,723	109,583	128,178	114,533	126,966
Non current liabilities	First half	24,232	16,321	15,469	17,938	48,510	45,505
	Full year	17,407	14,950	20,285	30,147	52,177	36,883
Interest-bearing debts	First half	17,081	13,388	29,056	71,307	83,058	88,545
	Full year	13,144	13,150	46,608	73,774	85,873	79,793
Non-controlling interests	First half	10,372	10,233	13,751	10,962	12,741	15,494
	Full year	10,356	11,006	14,470	11,802	13,052	16,188
Total net assets	First half	145,427	156,416	157,108	124,779	129,977	151,324
	Full year	154,678	161,511	151,325	129,529	135,875	149,206
Balance sheet indicators	Equity	First half	134,994	146,148	143,357	113,816	135,830
		Full year	144,266	150,480	136,854	117,727	133,018
	Shareholders' equity ratio (%)	First half	56.4	60.4	53.5	41.5	42.3
		Full year	58.5	59.9	48.7	40.9	42.5
	Return on equity (ROE) (%)	First half	6.2	4.1	0.9	(11.0)	(6.6)
		Full year	11.8	8.7	(2.8)	(13.9)	(6.6)

*ROE=Net income attributable to owners of parent /(Previous fiscal year end shareholders' equity + Fiscal year end shareholders' equity)/2

(Note) The figures pertaining to the second quarter of FY2019 ended March 31, 2020 reflect the finalized provisional accounting treatment related to a business combination.

UNIPRES CORPORATION

Consolidated Statements of Income

(Millions of yen)

Consolidated statements of income			(millions of yen)						
			FY 2017	FY 2018	FY 2019	FY 2020	FY 2021	FY2022	
Net sales			First half	163,169	162,988	148,695	88,000	119,327	133,174
			Full year	330,890	327,794	295,692	234,545	254,450	304,442
Cost of sales			First half	136,878	140,436	131,593	92,062	115,197	123,447
			Full year	278,211	281,414	266,312	222,831	237,352	274,962
Selling, general and administrative expenses			First half	12,775	12,808	13,169	11,236	12,082	12,498
			Full year	26,631	26,254	26,070	23,044	24,691	25,741
Operating income			First half	13,515	9,743	3,933	(15,298)	(7,952)	(2,771)
			Full year	26,047	20,124	3,309	(11,330)	(7,593)	3,738
Non-operating income			First half	1,138	949	903	2,045	1,570	2,506
			Full year	1,664	2,270	1,894	4,003	4,418	4,102
Non-operating expenses			First half	557	658	1,090	1,614	833	1,147
			Full year	1,265	1,402	1,743	1,840	1,543	2,812
Ordinary income			First half	14,097	10,034	3,746	(14,867)	(7,216)	(1,412)
			Full year	26,447	20,992	3,460	(9,167)	(4,718)	5,029
Extraordinary income			First half	50	31	1,237	23	17	37
			Full year	86	42	1,300	129	95	882
Extraordinary losses			First half	826	91	129	77	120	46
			Full year	1,562	270	3,811	5,841	479	520
Income before income taxes			First half	13,321	9,974	4,854	(14,921)	(7,319)	(1,421)
			Full year	24,971	20,764	949	(14,878)	(5,102)	5,392
Net income attributable to owners of parent			First half	8,107	6,023	1,306	(13,789)	(7,775)	(1,839)
			Full year	15,949	12,872	(3,977)	(17,642)	(7,955)	2,483
Income statement indicators	Operating income ratio (%)	First half	8.3	6.0	2.6	(17.4)	(6.7)	(2.1)	
		Full year	7.9	6.1	1.1	(4.8)	(3.0)	1.2	
	Net income ratio (%)	First half	5.0	3.7	0.9	(15.7)	(6.5)	(1.4)	
		Full year	4.8	3.9	(1.3)	(7.5)	(3.1)	0.8	
	COGS to sales (%)	First half	83.9	86.2	88.5	104.6	96.5	92.7	
		Full year	84.1	85.9	90.1	95.0	93.3	90.3	
	SG&A to sales (%)	First half	7.8	7.9	8.9	12.8	10.1	9.4	
		Full year	8.0	8.0	8.8	9.8	9.7	8.5	
	Net income per share (yen)	First half	169.60	125.81	28.09	(306.63)	(172.90)	(41.24)	
		Full year	333.55	268.79	(86.97)	(392.31)	(176.90)	55.77	
	Diluted net income per share (yen)	First half	169.19	125.64	28.08	-	-	-	
		Full year	332.80	268.50	-	-	-	-	

(Note) The figures pertaining to the second quarter of FY2019 ended March 31, 2020 reflect the finalized provisional accounting treatment related to a business combination.

Consolidated Statements of Cash Flows

(Millions of yen)

		FY 2017	FY 2018	FY 2019	FY 2020	FY 2021	FY2022
Cash flow from operating activities	First half	10,070	6,777	(1,115)	(9,175)	4,349	9,594
	Full year	33,174	36,496	10,538	5,778	17,126	35,269
Cash flow from investing activities	First half	(9,353)	(11,655)	(19,216)	(14,684)	(10,610)	(3,496)
	Full year	(22,917)	(33,657)	(37,996)	(28,267)	(18,941)	(8,570)
Cash flow from financing activities	First half	(7,582)	(2,889)	7,664	22,114	6,584	(5,103)
	Full year	(12,669)	(4,524)	22,972	22,858	6,862	(13,225)
Balance of cash and cash equivalent at end of period	First half	27,129	22,864	15,715	20,609	25,075	37,079
	Full year	31,399	28,442	23,983	23,453	30,798	48,033

(Note) The figures pertaining to the second quarter of FY2019 ended March 31, 2020 reflect the finalized provisional accounting treatment related to a business combination.

Depreciation Cost / Plant and Equipment Investment / Research and development expenses (Consolidated)

(Millions of yen)

		FY 2017	FY 2018	FY 2019	FY 2020	FY 2021	FY2022
Depreciation Cost	First half	9,158	9,051	9,458	10,007	9,958	11,295
	Full year	18,584	18,350	19,597	21,295	20,204	23,631
Plant and equipment investment	First half	9,526	8,315	19,318	16,708	10,805	3,668
	Full year	23,155	31,228	37,915	30,701	18,809	10,129
Research and development expenses	First half	1,807	3,139	3,269	2,978	3,146	3,127
	Full year	3,775	6,462	6,598	6,240	6,422	6,248

(Note) The figures pertaining to the second quarter of FY2019 ended March 31, 2020 reflect the finalized provisional accounting treatment related to a business combination.

Number of Full-Time Employees

(person)

			FY 2017	FY 2018	FY 2019	FY 2020	FY 2021	FY2022
Employees	Consolidated	First half	9,860	10,056	10,085	9,243	8,870	8,343
		Full year	10,014	9,962	9,875	8,996	8,622	8,059
	Non-consolidated	First half	1,557	1,552	1,550	1,531	1,512	1,426
		Full year	1,522	1,515	1,522	1,503	1,463	1,331

UNIPRES CORPORATION

Sales by Major Customer (Consolidated)

(Millions of yen)

		FY 2017	FY 2018	FY 2019	FY 2020	FY 2021	FY2022
Dongfeng Motor Co., Ltd.	First half	23,967	28,147	26,204	16,835	23,760	23,708
	Full year	52,877	59,601	52,620	44,828	55,780	49,330
NISSAN MOTOR CO., LTD.	First half	25,400	20,571	20,378	13,893	11,151	21,038
	Full year	49,644	43,570	40,964	34,930	30,696	47,923
Nissan North America, Inc.	First half	20,109	18,352	19,398	9,072	15,040	17,778
	Full year	42,026	40,410	34,576	27,098	31,906	42,241
Nissan Europe S.A.S.	First half	12,564	14,524	9,643	3,830	11,732	10,010
	Full year	24,865	25,609	19,906	10,978	18,968	26,451
Nissan Mexicana, S.A. de C.V.	First half	19,180	17,355	16,247	8,409	12,018	10,256
	Full year	36,143	33,671	30,660	25,577	22,718	20,970

Sales by Product Category (Consolidated)

(Millions of yen)

		FY 2017	FY 2018	FY 2019	FY 2020	FY 2021	FY2022
Car Body Products	First half	137,492	134,853	125,338	73,356	100,615	115,151
	Full year	278,016	275,794	249,804	195,886	217,745	264,979
Transmission Products	First half	22,859	24,423	20,812	12,001	16,343	15,573
	Full year	46,569	45,054	40,382	33,099	31,663	32,175
Plastic Products	First half	1,889	1,943	1,924	1,125	1,393	1,462
	Full year	4,062	4,325	3,706	3,073	3,111	3,925
Others	First half	927	1,767	620	1,517	974	987
	Full year	2,242	2,620	1,800	2,486	1,929	3,362
Total	First half	163,169	162,988	148,695	88,000	119,327	133,174
	Full year	330,890	327,794	295,692	234,545	254,450	304,442

UNIPRES CORPORATION

Geographic Segment Information

(Millions of yen)

			FY 2017	FY 2018	FY 2019	FY 2020	FY 2021	FY2022
Japan	Net sales	First half	53,385	49,056	43,966	28,246	29,830	42,635
		Full year	104,954	98,553	88,253	73,481	71,380	98,369
	Operating income	First half	4,722	4,440	145	(9,684)	(3,184)	(2,279)
		Full year	8,290	6,807	(8,545)	(9,167)	(5,490)	(546)
North America	Net sales	First half	52,336	48,642	46,721	23,633	34,615	36,805
		Full year	104,041	99,992	88,796	67,688	69,480	85,464
	Operating income	First half	3,756	1,083	940	(3,290)	(2,245)	(89)
		Full year	7,359	4,177	6,430	(2,369)	(775)	3,885
Europe	Net sales	First half	18,513	20,655	16,622	8,967	18,949	17,157
		Full year	36,521	36,746	35,246	23,344	31,330	46,204
	Operating income	First half	786	735	(685)	(2,617)	(2,720)	(381)
		Full year	1,178	1,030	(903)	(3,673)	(4,195)	(136)
Asia	Net sales	First half	38,933	44,633	41,385	27,152	35,932	36,575
		Full year	85,373	92,501	83,396	70,032	82,258	74,404
	Operating income	First half	4,256	4,042	3,600	(10)	1,042	163
		Full year	8,616	8,482	7,046	3,384	3,455	549
Inter-segment elimination or corporate	Operating income	First half	(4)	(558)	(67)	303	(843)	(185)
		Full year	603	(371)	(718)	495	(587)	(13)
Consolidated	Net sales	First half	163,169	162,988	148,695	88,000	119,327	133,174
		Full year	330,890	327,794	295,692	234,545	254,450	304,442
	Operating income	First half	13,515	9,743	3,933	(15,298)	(7,952)	(2,771)
		Full year	26,047	20,124	3,309	(11,330)	(7,593)	3,738

[Plants]

Domestic

(as of March 31, 2023)

Product Category	Site	Plant Site Area	Major products	Main Equipments	Employees
Car Body Products /Dies	Tochigi Plant (Moka)	84,381 m ²	Fuel tank Center pillar Sill inner Cowl top Front side member Rear side member Front housing Door Guard bar Front Strut Housing	2500-ton transfer press 1500-ton transfer press 1200-ton transfer press 400-ton blanking press Hot stamping (1 line) Fuel tank line General-purpose welding robot lines Spray coating line 3D laser cutting machine	155
	Tochigi Plant (Tochigi in-site) (Tochigi on-site)	6,426 m ²	Front side member Rear side member	General-purpose welding robot lines	38
	Tochigi Plant (Oyama)	49,550 m ²	Steering member Side roof rail Center pillar Front side member Rear frame	3000-ton transfer press 1800-ton transfer press 1200-ton transfer press 800-ton blanking press Hot stamping (2 lines) Tailored blank welding machine General-purpose welding robot lines 3D laser cutting machine	169
	Tochigi Plant (Oppama in-site)	9,301 m ²	Front side member Rear side member Center pillar inner Closing plate Battery case	General-purpose welding robot lines	89
	Unipres Kyushu Corporation	109,758 m ²	Filler tube Steering member Rear wheel house inner Front side member Rear side member Member dash lower cross	3000-ton transfer press (2 units) 2500-ton transfer press 1200-ton transfer press 800-ton transfer press (2 units) 800-ton blanking press 500-ton blanking press 1000-ton trial press Five-sided gate type machining center Hot stamping (1 line) Tailored blank welding machine (2 units) General-purpose welding robot lines Powder coating line 3D laser cutting machine (5 units) Unit Type Automated Stocker System for Pallet Automatic measuring machine	343
	Unipres Kyushu Corporation (Kyushu on-site)	10,772 m ²	Front side member Rear side member	General-purpose welding robot lines	122
	Tool & Die Plant	16,537 m ²	Dies & Assembly facilities	2000-ton servo press 1500-ton trial press 1000-ton hydraulic trial press 500-ton hydraulic trial press (2 units) 50-ton die spotting press Machining Center (Large: 8 units, Small: 2 units) 3D laser cutting machine Laser cutting machine Wire processing machine (2 units) Trial line for assembly facilities Portable and stationary welding machines 3D measuring machine	79

(as of March 31, 2023)

Product Category	Site	Plant Site Area	Major products	Main Equipments	Employees
Precision-Pressed Products /Dies	Fuji Plant (Fuji)	53,923 m ²	Converter Cover Turbine Shell Impeller Shell Clutch drum Clutch hub Clutch pack Carrier pack Piston assembly Cylinder assembly	2500-ton transfer press 2000-ton transfer press 1500-ton transfer press 1200-ton transfer press 800-ton blanking press H1C 630-ton servo cold-forging press 600-ton special transfer press Bonderlube treatment line Hybrid coating line Clutch pack line NC lathe Laser beam welding machine	246
	Fuji Plant (Fujinomiya)	10,006 m ²	Clutch drum Clutch hub Hub reverse brake Carrier complete planetary Brake drum Torque converter	NC lathe Laser beam welding machine Specialized press machine Gas nitrocarburizing furnace Arc welding machine High-pressure washer Balancer measuring machine Clearance measuring machine, etc., automatic measuring machine Helium leak detector	59
	Fuji Plant (Fujinomiya in-site)	8,383 m ²	Torque converter	NC lathe Laser beam welding machine Arc welding machine High-pressure washer Balancer measuring machine Clearance measuring machine, etc., automatic measuring machine Helium leak detector Torque converter tester	92
	Unipres Precision Corporation	21,502 m ²	Retaining plate Carrier plate Carrier base Clutch hub Turbine core Turbine blade Oil pan	500-ton transfer press Fine blanking press (4 units) 400-ton confining-pressure press (3 units) 150-ton high-speed press (2 units) Planetary head brushing polisher General-purpose NC cutting line Dual-head grinder Electrodeposition coating line Belt polishing line	200
Plastic Products	Unipres Mold Corporation Head office (Fuji) Hiroshima plant Moka plant	31,726 m ²	Protector fender Under cover Floor cover Battery cover	USM forming line USS forming line UFSS forming line General-purpose robot assembly line	90

UNIPRES CORPORATION

Overseas

(as of March 31, 2023)

Product Category	Site	Plant Site Area	Major products	Main Equipments	Employees
Overseas Subsidiaries	Unipres U.S.A., Inc.	73,430 m ²	Side member Steering member Cross member Sill inner Front pillar Center pillar Battery case	3000-ton transfer press 2500-ton transfer press (2 units) 2000-ton transfer press 1200-ton transfer press 1000-ton transfer press 600-ton transfer press (3 units) 600-ton blanking press 400-ton blanking press (4 units) Tailored blank welding machine General-purpose welding robot lines	508
	Unipres Southeast U.S.A., Inc.	214,483 m ²	Side member Steering member Cross member Sill inner	3500-ton transfer press 2500-ton transfer press 1000-ton blanking press Tailored blank welding machine General-purpose welding robot lines	251
	UNIPRES ALABAMA, INC.	155,885 m ²	Roof rail Rear roof rail Cross member Rear panel Front pillar	3000-ton transfer press 1200-ton blanking press 800-ton trial press Hot stamping (1 line) 3D laser cutting machine (5 units) General-purpose welding robot lines	186
	Unipres Mexicana, S.A. de C.V. (Car body parts plant)	126,231 m ²	Front side member Rear side member Roof rail Dash side Sill inner Strut Housing Closing plate Cross member Center pillar Steering member Filler tube Oil pan	3000-ton transfer press 2500-ton transfer press (2 units) 2000-ton transfer press 1500-ton transfer press 1000-ton transfer press 600-ton transfer press (3 units) 800-ton blanking press 600-ton blanking press 400-ton blanking press 1500-ton mechanical trial press 1000-ton hydraulic trial press Hot stamping (1 line) 3D laser cutting machine (5 units) Tailored blank welding machine (2 units) General-purpose welding robot lines Fuel tube assembly line Electrodeposition coating line Nickel coating	1,194
	Unipres Mexicana, S.A. de C.V. (TM parts plant)	100,043 m ²	Clutch drum Clutch hub Gear speed drive Carrier pack Sun gear assembly Plunger Cylinder Piston Drive Pulley Piston Driven Pulley Oil pan	1200-ton transfer press 800-ton transfer press 400-ton blanking press 630-ton tooth forming press Laser beam welding machine NC lathe Specialized press machine Carrier pack line	152

UNIPRES CORPORATION

(as of March 31, 2023)

Product Category	Site	Plant Site Area	Major products	Main Equipments	Employees
Overseas Subsidiaries	MA Automotive Brazil Ltd.	75,000 m ²	Front side member Rear side member Dash side Center pillar	2000-ton transfer press 1500-ton transfer press 2000-ton tandem press (2 units) 1200-ton tandem press 800-ton tandem press (4 units) 600-ton tandem press (4 units) 600-ton blanking press General-purpose welding robot lines	465
	Unipres (UK) Limited	127,000 m ²	Front side member Rear side member Closing plate Dash side Sill inner Wheel house inner Steering member	3000-ton transfer press (2 units) 2500-ton transfer press 1200-ton transfer press (4 units) 600-ton blanking press 400-ton blanking press (2 units) Hot stamping (2 lines) General-purpose welding robot lines Laser cutting machine	705
	UM Corporation, SAS	120,000 m ²	Front side member Rear side member Reinforce parking brake Cross member	1500-ton transfer press (2 units) 1000-ton blanking press 800-ton blanking press 600-ton blanking press Hot stamping (1 line) General-purpose welding robot lines Laser cutting machine	225
	Unipres Guangzhou Corporation	151,500 m ²	Side member Steering member Rear panel Front pillar Center pillar Housing Filler tube Oil pan Dies & Jigs	3000-ton transfer press 2500-ton transfer press 2000-ton transfer press 1500-ton transfer press (3 units) 800-ton blanking press 600-ton blanking press (2 units) 1500-ton trial press 1100-ton trial press Tailored blank welding machine Portable spot welding assembly line General-purpose welding robot lines NC processing machine (6 units) 3D laser cutting machine 3D measuring machine (2 units)	597
	Unipres Zhengzhou Corporation	100,000 m ²	Steering member Center pillar Front side member Rear side member Rear seat cross member	3000-ton transfer press 1500-ton transfer press 600-ton blanking press Tailored blank welding machine General-purpose welding robot lines	258
	UNIPRES WUHAN CORPORATION	142,932 m ²	Front bumper Front side member Rear side member Fuel tank Center pillar	3000-ton transfer press 1500-ton transfer press 600-ton blanking press General-purpose welding robot lines	136
	UNIPRES SUNRISE CORPORATION	97,853 m ²	Front side member Rear side member	Portable spot welding assembly line General-purpose welding robot lines	85

UNIPRES CORPORATION

(as of March 31, 2023)

Product Category	Site	Plant Site Area	Major products	Main Equipments	Employees
Overseas Subsidiaries	Dongfeng Unipres Hot Stamping Corporation	19,293 m ²	Front side member Rear side member Member dash lower cross Cross member	Hot stamping (3 lines) Laser cutting machine (14 units)	90
	Unipres Precision Guangzhou Corporation	110,521 m ²	Carrier pack Clutch pack Piston plunger Oil pan Sun gear assembly Clutch drum Retaining plate Torque converter	2000-ton transfer press 1200-ton transfer press 800-ton transfer press 800-ton fine blanking press 630-ton tooth forming press 80-ton servo press NC lathe Laser beam welding machine High-speed servo processing machine Brazing furnace	352
	Unipres India Private Limited	121,437 m ²	Front side member Rear side member Dash side Center pillar Front housing Sill inner Steering member Front floor	2000-ton transfer press 1500-ton transfer press 600-ton blanking press 800-ton trial press Portable spot welding assembly line Steering member welding robot line General-purpose welding robot lines	299
	PT. Unipres Indonesia	85,300 m ²	Sill inner Rear combi Mid floor Cowl top Front bumper Closing plate Center pillar inner	2000-ton transfer press 1000-ton tandem press 600-ton tandem press 600-ton blanking press Portable spot welding assembly line General-purpose welding robot lines	146
	Unipres (Thailand) Co., Ltd.	Production is consigned to local cooperating manufacturers.			24