

Fact Sheet

Second Quarter of FY2022 Ending March 31, 2023

UNIPRES CORPORATION

[Company Outline]

Company Outline

UNIPRES CORPORATION Company Name Established March 1, 1945 (Change of name through company merger on April 1, 1998) **Business Activities** Manufacture and sale of automotive parts Capital 10,168,957,400 yen (September 30, 2022) Stock Exchanges on Which the Tokyo Stock Exchange, Prime Market (Securities code: 5949) Company's Shares are Listed Employees 8,343 (consolidated) (September 30, 2022) Head Office 1-19-20 Shin-Yokohama, Kohoku-ku, Yokohama City, Kanagawa Pref. Offices and Plants Shizuoka Pref., Kanagawa Pref., Tochigi Pref., Fukuoka Pref., Hiroshima Pref., U.S.A., Mexico, U.K., France, China, India, Thailand, Indonesia, Brazil

Management Philosophy

"Perfecting Machine Press Technologies: Going a Step Beyond"

- We are dedicated to furthering technical progress, finding practical applications, and pursuing innovation to perfect Unipres products that are used throughout the world.
- We are committed to faithfully performing these roles and assuming these responsibilities and will be unceasing in our efforts to cultivate the core of our activities.

Company History

 	
April 1998	Unipres established through a merger between Yamakawa Industrial Co., Ltd. and
	Yamato Kogyo Co., Ltd.
January 2002	UNIPRES SOUTHEAST U.S.A., INC. established in Forest, Mississippi. (currently a
	consolidated subsidiary)
July 2002	UNIPRES EUROPE, SAS established in Neuilly sur Seine, France. (currently a
	non-consolidated subsidiary)
January 2003	UM CORPORATION, SAS established in Pas-de-Calais, France, as a joint company
	with OSL, which is affiliated with the Magnetto Group of the Republic of Italy. (currently a
	consolidated subsidiary)
March 2003	ISO 9001:2000 certification awarded; the two former companies' certification integrated;
	and the scope extended to Unipres Kyushu Corporation.
July 2003	UNIPRES NORTH AMERICA, INC. established in Detroit, Michigan. (currently a
	consolidated subsidiary)
October 2003	UNIPRES GUANGZHOU CORPORATION established in Guangzhou, Guangdong
	Province, China. (currently a consolidated subsidiary)
February 2004	Stock listed on the Second Section of the Tokyo Stock Exchange.
March 2004	ISO 14001:1996 certification awarded.
May 2004	Head Office moved to Kohoku-ku, Yokohama City, Kanagawa Pref.
September 2005	Stock listed on the First Section of the Tokyo Stock Exchange.
September 2006	Tool & Die Plant goes into operation in UNIPRES GUANGZHOU CORPORATION.
October 2008	UNIPRES INDIA PRIVATE LIMITED established in Chennai, Tamil Nadu, India as a joint

company with Marubeni Corporation. (currently a consolidated subsidiary)

(currently a consolidated subsidiary) October 2009 UNIPRES PRECISION GUANGZHOU CORPORATION established in Guangzhou, Guangdong Province, China. (currently a consolidated subsidiary) April 2011 UNIPRES R & D Co., LTD. established in Kohoku-ku, Yokohama City, Kanagawa Pref. (currently a consolidated subsidiary) July 2011 PT. UNIPRES INDONESIA established in Purwakarta Regency, West Java, Republic of Indonesia. (currently a consolidated subsidiary) February 2012 UNIPRES (CHINA) CORPORATION established in Guangzhou, Guangdong Province, China. (currently a consolidated subsidiary) May 2012 UNIPRES ZHENGZHOU CORPORATION established in Zhengzhou, Henan Province, China. (currently a consolidated subsidiary) June 2013 MA Automotive Brazil Ltda. in Rio de Janeiro, Federative Republic of Brazil, which is affiliated with the Magnetto Group of the Republic of Italy (hereafter referred to as "Magnetto Automotive Brazil"), made into an affiliate as a joint company with Magnetto Automotive through share acquisition. (currently an equity method affiliated company) January 2014 UNIPRES RUSSIA LLC established in Saint-Petersburg, Leningrad oblast, Russia Federation. (currently a consolidated subsidiary) January 2014 UNIPRES SUNRISE CORPORATION established in Dalian City, Liaoning Province, China, as a joint company with Xiangyang Sunrise Machinery Co., Ltd. and Xiangyang Jisheng Machinery Co., Ltd. (currently an equity method affiliated company) Transmission Parts Plant goes into operation in Unipres Mexicana, S.A. de C.V. July 2014 UNIPRES ALABAMA, INC. established in Steele, Alabama, U.S.A. taking over sheet July 2014

July 2009 UNIPRES (THAILAND) Co., LTD. established in Bangkok, Kingdom of Thailand.

April 2017 DONGFENG UNIPRES HOT STAMPING CORPORATION established in Guangzhou, Guangdong Province, China, as a joint company with Dongfeng (Wuhan) Industrial Co.,Ltd.(currently an equity method affiliated company)

metal business from Yachiyo Manufacturing of Alabama, LLC., an affiliated company of Yachiyo Industry Co., Ltd. in the U.S.A. (business transferred as of October 2014).

- June 2019 UM CORPORATION, SAS made into a subsidiary company through the additional acquisition of shares of Magnetto Automotive.
- August 2019 UNIPRES (WUHAN) CORPORATION established in Wuhan, Hubei Province, China.(currently a consolidated subsidiary)

(currently a consolidated subsidiary)

October 2019 METALTECH LTD. made into an affiliated subsidiary through share acquisition. (currently an equity method affiliated company)

(Note) Unipres Corporation has transferred to the "Prime Market", a new market segment of the Tokyo Stock Exchange, Inc. as of April 4, 2022.

[Six-Year Financial Data Summary]

Consolidated Balance Sheets

(Millions of yen)

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			FY 2017	FY 2018	FY 2019	FY 2020	FY 2021	FY2022
T-4-1		First half	243,496	242,154	267,976	274,310	287,294	321,373
Total asse	its	Full year	246,779	251,185	281,194	287,856	302,585	-
0 1	Current assets Full y		118,125	115,680	113,505	109,328	112,606	137,340
Current			120,315	113,047	113,610	115,899	125,073	-
		First half	125,371	126,473	154,471	164,981	174,688	184,033
Non cur	rent assets	Full year	126,464	138,137	167,584	171,956	177,512	-
T		First half	98,068	85,737	110,868	149,530	157,316	170,049
Total liabil	ities	Full year	92,101	89,673	129,869	158,326	166,710	-
•	P. 1 1964	First half	73,836	69,415	95,398	131,591	108,806	124,544
Current	Current liabilities		74,694	74,723	109,583	128,178	114,533	-
			24,232	16,321	15,469	17,938	48,510	45,505
Non cur	rent liabilities	Full year	17,407	14,950	20,285	30,147	52,177	-
		First half	17,081	13,388	29,056	71,307	83,058	88,545
Interest	-bearing debts	Full year	13,144	13,150	46,608	73,774	85,873	-
NI	- We as into an at-	First half	10,372	10,233	13,751	10,962	12,741	15,494
Non-contr	olling interests	Full year	10,356	11,006	14,470	11,802	13,052	-
T-4-14 -		First half	145,427	156,416	157,108	124,779	129,977	151,324
Total net a	issets	Full year	154,678	161,511	151,325	129,529	135,875	-
	E maite.	First half	134,994	146,148	143,357	113,816	117,236	135,830
	Equity	Full year	144,266	150,480	136,854	117,727	122,822	-
Balance	Shareholders' equity	First half	56.4	60.4	53.5	41.5	40.8	42.3
sheet indicators	ratio (%)	Full year	58.5	59.9	48.7	40.9	40.6	-
	Return on equity	First half	6.2	4.1	0.9	(11.0)	(6.6)	(1.4)
	(ROE) (%)	Full year	11.8	8.7	(2.8)	(13.9)	(6.6)	-

^{*}ROE=Net income attributable to owners of parent /(Previous fiscal year end shareholders' equity + Fiscal year end shareholders' equity)/2

(Note) The figures pertaining to the second quarter of FY2019 ended March 31, 2020 reflect the finalized provisional accounting treatment related to a business combination.

Consolidated Statements of Income			(Mill	ions

						·	ions of yen
		FY 2017	FY 2018	FY 2019	FY 2020	FY 2021	FY2022
	First half	163,169	162,988	148,695	88,000	119,327	133,174
	Full year	330,890	327,794	295,692	234,545	254,450	-
eales	First half	136,878	140,436	131,593	92,062	115,197	123,447
dales	Full year	278,211	281,414	266,312	222,831	237,352	-
Selling, general and		12,775	12,808	13,169	11,236	12,082	12,498
rative expenses	Full year	26,631	26,254	26,070	23,044	24,691	-
inaama	First half	13,515	9,743	3,933	(15,298)	(7,952)	(2,771
income	Full year	26,047	20,124	3,309	(11,330)	(7,593)	-
	First half	1,138	949	903	2,045	1,570	2,506
rating income	Full year	1,664	2,270	1,894	4,003	4,418	-
	First half	557	658	1,090	1,614	833	1,147
rating expenses	Full year	1,265	1,402	1,743	1,840	1,543	-
	First half	14,097	10,034	3,746	(14,867)	(7,216)	(1,412
ncome	Full year	26,447	20,992	3,460	(9,167)	(4,718)	-
Extraordinary income		50	31	1,237	23	17	3
		86	42	1,300	129	95	-
Extraordinary losses		826	91	129	77	120	46
		1,562	270	3,811	5,841	479	-
	First half	13,321	9,974	4,854	(14,921)	(7,319)	(1,421
fore income taxes	Full year	24,971	20,764	949	(14,878)	(5,102)	-
e attributable to owners	First half	8,107	6,023	1,306	(13,789)	(7,775)	(1,839
	Full year	15,949	12,872	(3,977)	(17,642)	(7,955)	-
Operating income	First half	8.3	6.0	2.6	(17.4)	(6.7)	(2.1
ratio (%)	Full year	7.9	6.1	1.1	(4.8)	(3.0)	-
	First half	5.0	3.7	0.9	(15.7)	(6.5)	(1.4
Net income ratio (%)	Full year	4.8	3.9	(1.3)	(7.5)	(3.1)	-
	First half	83.9	86.2	88.5	104.6	96.5	92.
COGS to sales (%)	Full year	84.1	85.9	90.1	95.0	93.3	-
	First half	7.8	7.9	8.9	12.8	10.1	9.4
SG&A to sales (%)	Full year	8.0	8.0	8.8	9.8	9.7	-
Net income per share	First half	169.60	125.81	28.09	(306.63)	(172.90)	(41.24
(yen)	Full year	333.55	268.79	(86.97)	(392.31)	(176.90)	-
Diluted net income per	First half	169.19	125.64	28.08	-	-	-
share (yen)				-	-	-	-
	income rating income rating expenses ncome nary income nary losses fore income taxes e attributable to owners Operating income ratio (%) Net income ratio (%) COGS to sales (%) SG&A to sales (%) Net income per share (yen) Diluted net income per share (yen)	ales First half Full year First half attive expenses and and partive expenses First half Full year Pull year First half Full year Pull year First half Full year Full year First half Full year Fir	First half 136,878 Full year 278,211 2775 26,631 26,631 26,047 26,	First half 136,878 140,436 Full year 278,211 281,414 278,211 281,414 278,211 281,414 278,211 281,414 278,211 281,414 278,211 281,414 278,211 281,414 278,211 281,414 278,211 281,414 277,213 26,254 26,254 26,254 26,254 270,214 270	First half 136,878 140,436 131,593 Full year 278,211 281,414 266,312 Full year 26,631 26,254 26,070 Full year 26,631 26,254 26,070 First half 13,515 9,743 3,933 Full year 26,047 20,124 3,309 Full year 1,664 2,270 1,894 Full year 1,664 2,270 1,894 Full year 1,265 1,402 1,743 Full year 1,265 1,402 1,743 Full year 1,265 1,402 1,743 Full year 26,447 20,992 3,460 Full year 26,447 20,992 3,460 Full year 26,447 20,992 3,460 Full year 36 42 1,300 Full year 1,562 270 3,811 Fore income taxes First half 826 91 129 Full year 24,971 20,764 949 Full year 24,971 20,764 949 Full year 15,949 12,872 (3,977) Operating income First half 8.3 6.0 2.6 Full year 7.9 6.1 1.1 Net income ratio (%) Full year 7.9 6.1 1.1 COGS to sales (%) First half 5.0 3.7 0.9 Full year 4.8 3.9 6.2 8.5 Full year 8.4 8.5 90.1 SG&A to sales (%) First half 7.8 7.9 8.9 Full year 8.0 8.0 8.8 Net income per share First half 169,60 125,81 28.09 Full year 333.55 268.79 (86.97) Diluted net income per share First half 169,19 125,64 28.08 Full year 332.80 268.50 -	First half 136,878 140,436 131,593 92,062	First half 136,878 140,436 131,593 92,062 115,197

(Note) The figures pertaining to the second quarter of FY2019 ended March 31, 2020 reflect the finalized provisional accounting treatment related to a business combination.

Consolidated Statements of Cash Flows

(Millions of yen)

	FY 2017	FY 2018	FY 2019	FY 2020	FY 2021	FY2022	
Cash flow	First half	10,070	6,777	(1,115)	(9,175)	4,349	9,594
from operating activities	Full year	33,174	36,496	10,538	5,778	17,126	-
Cash flow	First half	(9,353)	(11,655)	(19,216)	(14,684)	(10,610)	(3,496)
from investing activities	Full year	(22,917)	(33,657)	(37,996)	(28,267)	(18,941)	-
Cash flow	First half	(7,582)	(2,889)	7,664	22,114	6,584	(5,103)
from financing activities	Full year	(12,669)	(4,524)	22,972	22,858	6,862	-
Balance of cash and cash	First half	27,129	22,864	15,715	20,609	25,075	37,079
equivalent at end of period	Full year	31,399	28,442	23,983	23,453	30,798	-

(Note) The figures pertaining to the second quarter of FY2019 ended March 31, 2020 reflect the finalized provisional accounting treatment related to a business combination.

Depreciation Cost / Plant and Equipment Investment / Research and development expenses (Consolidated) (Millions of year)

(Consolidated)						(IVIIII	ions or yen
		FY 2017	FY 2018	FY 2019	FY 2020	FY 2021	FY2022
Depresiation Cost	First half	9,158	9,051	9,458	10,007	9,958	11,295
Depreciation Cost	Full year	18,584	18,350	19,597	21,295	20,204	-
Dient and equipment investment	First half	9,526	8,315	19,318	16,708	10,805	3,668
Plant and equipment investment	Full year	23,155	31,228	37,915	30,701	18,809	-
Research and development	First half	1,807	3,139	3,269	2,978	3,146	3,127
expenses	Full year	3,775	6,462	6,598	6,240	6,422	-

(Note) The figures pertaining to the second quarter of FY2019 ended March 31, 2020 reflect the finalized provisional accounting treatment related to a business combination.

Number of Full-Time Employees

(person)

(point)										
			FY 2017	FY 2018	FY 2019	FY 2020	FY 2021	FY2022		
Employees	Consolidated	First half	9,860	10,056	10,085	9,243	8,870	8,343		
	Consolidated	Full year	10,014	9,962	9,875	8,996	8,622	-		
	Non-	First half	1,557	1,552	1,550	1,531	1,512	1,426		
	consolidated	Full year	1,522	1,515	1,522	1,503	1,463	-		

Sales by Major Customer (Consolidated)

(Millions of yen)

	•		,			•	
		FY 2017	FY 2018	FY 2019	FY 2020	FY 2021	FY2022
Donafona Motor Co. Ltd.	First half	23,967	28,147	26,204	16,835	23,760	23,708
Dongfeng Motor Co., Ltd.	Full year	52,877	59,601	52,620	44,828	55,780	-
Niggon North America Inc	First half	20,109	18,352	19,398	9,072	15,040	21,038
Nissan North America, Inc.	Full year	42,026	40,410	34,576	27,098	31,906	-
NISSAN MOTOR CO., LTD.	First half	25,400	20,571	20,378	13,893	11,151	17,778
NISSAN MOTOR CO., LTD.	Full year	49,644	43,570	40,964	34,930	30,696	-
Nissan Mexicana, S.A. de C.V.	First half	19,180	17,355	16,247	8,409	12,018	10,256
Nissan Wexicana, S.A. de C.V.	Full year	36,143	33,671	30,660	25,577	22,718	-
Niggon Europa S A S	First half	12,564	14,524	9,643	3,830	11,732	10,010
Nissan Europe S.A.S.	Full year	24,865	25,609	19,906	10,978	18,968	-

Sales by Product Category (Consolidated)

(Millions of yen)

		FY 2017	FY 2018	FY 2019	FY 2020	FY 2021	FY2022
Can Dady Drady ata	First half	137,492	134,853	125,338	73,356	100,615	115,151
Car Body Products	Full year	278,016	275,794	249,804	195,886	217,745	-
Town and a long Double of	First half	22,859	24,423	20,812	12,001	16,343	15,573
Transmission Products	Full year	46,569	45,054	40,382	33,099	31,663	-
Diagram Drag diverte	First half	1,889	1,943	1,924	1,125	1,393	1,462
Plastic Products	Full year	4,062	4,325	3,706	3,073	3,111	-
Othoro	First half	927	1,767	620	1,517	974	987
Others	Full year	2,242	2,620	1,800	2,486	1,929	-
Total	First half	163,169	162,988	148,695	88,000	119,327	133,174
Total	Full year	330,890	327,794	295,692	234,545	254,450	-

Geographic Segment Information

(Millions of yen)

Geographic	eographic Segment Information (Millions of yen)										
			FY 2017	FY 2018	FY 2019	FY 2020	FY 2021	FY2022			
	Netecles	First half	53,385	49,056	43,966	28,246	29,830	42,635			
lanan	Net sales	Full year	104,954	98,553	88,253	73,481	71,380	-			
Japan	Operating	First half	4,722	4,440	145	(9,684)	(3,184)	(2,279)			
	income	Full year	8,290	6,807	(8,545)	(9,167)	(5,490)	-			
	Net sales	First half	52,336	48,642	46,721	23,633	34,615	36,805			
North America	ivet sales	Full year	104,041	99,992	88,796	67,688	69,480	-			
North America	Operating	First half	3,756	1,083	940	(3,290)	(2,245)	(89)			
	income	Full year	7,359	4,177	6,430	(2,369)	(775)	-			
Europe	Net sales	First half	18,513	20,655	16,622	8,967	18,949	17,157			
	inet sales	Full year	36,521	36,746	35,246	23,344	31,330	-			
	Operating income	First half	786	735	(685)	(2,617)	(2,720)	(381)			
		Full year	1,178	1,030	(903)	(3,673)	(4,195)	-			
	Net sales	First half	38,933	44,633	41,385	27,152	35,932	36,575			
Asia	ivet sales	Full year	85,373	92,501	83,396	70,032	82,258	-			
Asia	Operating	First half	4,256	4,042	3,600	(10)	1,042	163			
	income	Full year	8,616	8,482	7,046	3,384	3,455	-			
Inter-segment elimination or	Operating	First half	(4)	(558)	(67)	303	(843)	(185)			
corporate	income	Full year	603	(371)	(718)	495	(587)	-			
	Net sales	First half	163,169	162,988	148,695	88,000	119,327	133,174			
Consolidated	ivel Sales	Full year	330,890	327,794	295,692	234,545	254,450	-			
Consolidated	Operating	First half	13,515	9,743	3,933	(15,298)	(7,952)	(2,771)			
	income	Full year	26,047	20,124	3,309	(11,330)	(7,593)	-			

[Plants]

Domestic

(as of September 30, 2022)

Product	Site	Plant Site	Major products	Main Equipments	Employees
Category	Tochigi Plant (Moka)	Area 84,381 m	Fuel tank Center pillar Sill inner Cowl top Front side member Rear side member Front housing Door Guard bar Front Strut Housing	2500-ton transfer press 1500-ton transfer press 1200-ton transfer press 400-ton blanking press Hot stamping (1 line) Fuel tank line General-purpose welding robot lines Spray coating line 3D laser cutting machine	161
	Tochigi Plant (Tochigi in-site) (Tochigi on-site)	6,426 m ²	Front side member Rear side member	General-purpose welding robot lines	38
	Tochigi Plant (Oyama)	49,550 m ²	Steering member Side roof rail Center pillar Front side member Rear frame	3000-ton transfer press 1800-ton transfer press 1200-ton transfer press 800-ton blanking press Hot stamping (2 lines) Tailored blank welding machine General-purpose welding robot lines 3D laser cutting machine	168
Car Body Products /Dies	Tochigi Plant (Oppama in-site)	9,301 m²	Front side member Rear side member Center pillar inner Closing plate Battery case	General-purpose welding robot lines	95
	Unipres Kyushu Corporation	109,758 m [°]	Filler tube Steering member Rear wheel house inner Front side member Rear side member Member dash lower cross	3000-ton transfer press (2 units) 2500-ton transfer press 1200-ton transfer press 800-ton transfer press (2 units) 800-ton blanking press 500-ton blanking press 1000-ton trial press Five-sided gate type machining center Hot stamping (1 line) Tailored blank welding machine (2 units) General-purpose welding robot lines Powder coating line 3D laser cutting machine (4 units) Unit Type Automated Stocker System for Pallet Automatic measuring machine	358
	Unipres Kyushu Corporation (Kyushu on-site)	10,772 m²	Front side member Rear side member	General-purpose welding robot lines	126
	Tool & Die Plant	16,537 m ²	Dies & Assembly facilities	2000-ton servo press 1500-ton trial press 1000-ton hydraulic trial press 500-ton hydraulic trial press (2 units) 50-ton die spotting press Machining Center (Large: 8 units, Small: 2 units) 3D laser cutting machine Laser cutting machine Wire processing machine (2 units) Trial line for assembly facilities Portable and stationary welding machines 3D measuring machine	81

	(as of September 30, 2022)									
Product Category	Site	Plant Site Area	Major products	Main Equipments	Employees					
Fuji Pl (Fujind Precision- Pressed Products /Dies	Fuji Plant (Fuji)	53,923 m [*]	Converter Cover Turbine Shell Impeller Shell Clutch drum Clutch hub Clutch pack Carrier pack Piston assembly Cylinder assembly	2500-ton transfer press 2000-ton transfer press 1500-ton transfer press 1200-ton transfer press 800-ton blanking press H1C 630-ton servo cold-forging press 600-ton special transfer press Bonderlube treatment line Hybrid coating line Clutch pack line NC lathe Laser beam welding machine	268					
	Fuji Plant (Fujinomiya)	10,006 m ²	Clutch drum Clutch hub Carrier complete planetary Brake drum Torque converter	NC lathe Laser beam welding machine Specialized press machine Gas nitrocarburizing furnace Arc welding machine High-pressure washer Balancer measuring machine Clearance measuring machine, etc., automatic measuring machine Helium leak detector	65					
	Fuji Plant (Fujinomiya in-site)	8,383 m²	Torque converter	NC lathe Laser beam welding machine Arc welding machine High-pressure washer Balancer measuring machine Clearance measuring machine, etc., automatic measuring machine Helium leak detector Torque converter tester	103					
	Unipres Precision Corporation	21,502 m²	Retaining plate Carrier plate Carrier base Clutch hub Turbine core Turbine blade Oil pan	500-ton transfer press Fine blanking press (4 units) 400-ton confining-pressure press (3 units) 150-ton high-speed press (2 units) Planetary head brushing polisher General-purpose NC cutting line Dual-head grinder Electrodeposition coating line Belt polishing line	212					
Plastic Products	Unipres Mold Corporation Head office (Fuji) Hiroshima plant Moka plant	31,726 m²	Protector fender Under cover Floor cover Battery cover	USM forming line USS forming line UFSS forming line General-purpose robot assembly line	89					

Overseas (as of September 30, 2022)

Product Category	Site	Plant Site Area	Major products	Main Equipments	Employees
Overseas	Unipres U.S.A., Inc.	250,906 m ²	Side member Steering member Cross member Sill inner Front pillar Center pillar Battery case	3000-ton transfer press 2500-ton transfer press (2 units) 2000-ton transfer press 1200-ton transfer press 1000-ton transfer press 600-ton transfer press (3 units) 600-ton blanking press 400-ton blanking press (4 units) Tailored blank welding machine General-purpose welding robot lines	444
	Unipres Southeast U.S.A., Inc.	214,483 m	Side member Steering member Cross member Sill inner	3500-ton transfer press 2500-ton transfer press 1000-ton blanking press Tailored blank welding machine General-purpose welding robot lines	261
	UNIPRES ALABAMA, INC.	155,885 m ²	Roof rail Rear roof rail Cross member Rear panel Front pillar	3000-ton transfer press 1200-ton blanking press 800-ton trial press Hot stamping (1 line) 3D laser cutting machine (5 units) General-purpose welding robot lines	193
	Unipres Mexicana, S.A. de C.V. (Car body parts plant)	126,231 m ²	Front side member Rear side member Roof rail Dash side Sill inner Strut Housing Closing plate Cross member Center pillar Steering member Filler tube Oil pan	3000-ton transfer press 2500-ton transfer press (2 units) 2000-ton transfer press 1500-ton transfer press 1000-ton transfer press 600-ton transfer press (3 units) 800-ton blanking press 600-ton blanking press 400-ton blanking press 1500-ton mechanical trial press 1500-ton hydraulic trial press Hot stamping (1 line) 3D laser cutting machine (5 units) Tailored blank welding machine (2 units) General-purpose welding robot lines Fuel tube assembly line Electrodeposition coating line Nickel coating	980
	Unipres Mexicana, S.A. de C.V. (TM parts plant)	100,043 m	Clutch drum Clutch hub Gear speed drive Carrier pack Sun gear assembly Plunger Cylinder Piston Drive Pulley Piston Driven Pulley Oil pan	1200-ton transfer press 800-ton transfer press 400-ton blanking press 630-ton tooth forming press Laser beam welding machine NC lathe Specialized press machine Carrier pack line	152

(as of September 30, 2022)

Product	Site	Plant Site	Major products	(as of Septemb Main Equipments	Employees
Overseas Subsidiaries	MA Automotive Brazil Ltd.	Area 75,000 m	Front side member Rear side member Dash side Center pillar	2000-ton transfer press 1500-ton transfer press 2000-ton tandem press (2 units) 1200-ton tandem press 800-ton tandem press (4 units) 600-ton tandem press (4 units) 600-ton blanking press General-purpose welding robot lines	415
	Unipres (UK) Limited	127,000 m	Front side member Rear side member Closing plate Dash side Sill inner Wheel house inner Steering member	3000-ton transfer press (2 units) 2500-ton transfer press 1200-ton transfer press (4 units) 600-ton blanking press 400-ton blanking press (2 units) Hot stamping (2 lines) General-purpose welding robot lines Laser cutting machine	699
	UM Corporation, SAS	120,000 m	Front side member Rear side member Reinforce parking brake Cross member	1500-ton transfer press (2 units) 1000-ton blanking press 800-ton blanking press 600-ton blanking press Hot stamping (1 line) General-purpose welding robot lines Laser cutting machine	230
	Unipres Guangzhou Corporation	151,500 m ²	Side member Steering member Rear panel Front pillar Center pillar Housing Filler tube Oil pan Dies & Jigs	3000-ton transfer press 2500-ton transfer press 2000-ton transfer press 1500-ton transfer press (3 units) 800-ton blanking press 600-ton blanking press (2 units) 1500-ton trial press 1100-ton trial press Tailored blank welding machine Portable spot welding assembly line General-purpose welding robot lines NC processing machine (6 units) 3D laser cutting machine 3D measuring machine (2 units)	644
	Unipres Zhengzhou Corporation	100,000 m²	Steering member Center pillar Front side member Rear side member Rear seat cross member	3000-ton transfer press 1500-ton transfer press 600-ton blanking press Tailored blank welding machine General-purpose welding robot lines	286
	UNIPRES WUHAN CORPORATION	142,932 m	Front bumper Front side member Rear side member Fuel tank Center pillar	3000-ton transfer press 1500-ton transfer press 600-ton blanking press General-purpose welding robot lines	149
	UNIPRES SUNRISE CORPORATION	97,853 m ²	Front side member Rear side member	Portable spot welding assembly line General-purpose welding robot lines	84

(as of September 30, 2022)

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Product Category	Site	Plant Site Area	Major products	Main Equipments	Employees
Overseas Subsidiaries	Dongfeng Unipres Hot Stamping Corporation	19,293 m [°]	Front side member Rear side member Member dash lower cross Cross member	Hot stamping (3 lines) Laser cutting machine (14 units)	146
	Unipres Precision Guangzhou Corporation	110,521 ㎡	Carrier pack Clutch pack Piston plunger Oil pan Sun gear assembly Clutch drum Retaining plate Torque converter	2000-ton transfer press 1200-ton transfer press 800-ton transfer press 800-ton fine blanking press 630-ton tooth forming press 80-ton servo press NC lathe Laser beam welding machine High-speed servo processing machine Brazing furnace	437
	Unipres India Private Limited	121,437 m ²	Front side member Rear side member Dash side Center pillar Front housing Sill inner Steering member Front floor	2000-ton transfer press 1500-ton transfer press 600-ton blanking press 800-ton trial press Portable spot welding assembly line Steering member welding robot line General-purpose welding robot lines	326
	PT. Unipres Indonesia	85,300 m ²	Sill inner Rear combi Rear side member Cross member Side member Closing plate Center pillar inner	2000-ton transfer press 1000-ton tandem press 600-ton tandem press 600-ton blanking press Portable spot welding assembly line General-purpose welding robot lines	150
	Unipres (Thailand) Co., Ltd.	Production is consigned to local cooperating manufacturers.			26