



# **Fact Sheet**

**Second Quarter (Semi-annual)  
of FY2024 Ending March 31, 2025**

**UNIPRES CORPORATION**

## [Company Outline]

### ● Company Outline

Company Name	UNIPRES CORPORATION
Established	March 1, 1945 (Change of name through company merger on April 1, 1998)
Business Activities	Manufacture and sale of automotive parts
Capital	10,168,957,400 yen (September 30, 2024)
Stock Exchanges on Which the Company's Shares are Listed	Tokyo Stock Exchange, Prime Market (Securities code: 5949)
Employees	7,760 (consolidated) (September 30, 2024)
Head Office	1-19-20 Shin-Yokohama, Kohoku-ku, Yokohama City, Kanagawa Pref.
Offices and Plants	Shizuoka Pref., Kanagawa Pref., Tochigi Pref., Fukuoka Pref., Hiroshima Pref., U.S.A., Mexico, U.K., France, China, India, Thailand, Indonesia, Brazil

### ● Corporate Philosophy

#### Perfecting Machine Press Technologies: Going a Step Beyond

- We are committed to raising its cutting-edge press technologies to an entirely new plane, transforming them into mass-production technologies that enable economical, high quality and stable production.
- We are determined to continually create new functions and value for press technologies and produce new stamped products never thought achievable with stamping.

### ● Management Philosophy (Our Vision)

#### Achieve Sustainability Management

- We, through our excellence in press technologies, shall contribute the realization of environmentally friendly and safer society globally.
- We shall build a trust-based relationship with our stakeholders by fair and sincere business activities.
- In this way, we shall create economic and social values at once to enable sustainable development of society and the Unipres Group in a mutually beneficial manner.

### Company History

April 1998	Unipres established through a merger between Yamakawa Industrial Co., Ltd. and Yamato Kogyo Co., Ltd.
January 2002	UNIPRES SOUTHEAST U.S.A., INC. established in Forest, Mississippi. (currently a consolidated subsidiary)
July 2002	UNIPRES EUROPE, SAS established in Neuilly sur Seine, France. (currently a non-consolidated subsidiary)
January 2003	UM CORPORATION, SAS established in Pas-de-Calais, France, as a joint company with OSL, which is affiliated with the Magnetto Group of the Republic of Italy. (currently a consolidated subsidiary)
March 2003	ISO 9001 : 2000 certification awarded; the two former companies' certification integrated; and the scope extended to Unipres Kyushu Corporation.
July 2003	UNIPRES NORTH AMERICA, INC. established in Detroit, Michigan. (currently a consolidated subsidiary)
October 2003	UNIPRES GUANGZHOU CORPORATION established in Guangzhou, Guangdong Province, China. (currently a consolidated subsidiary)

# UNIPRES CORPORATION

February 2004	Stock listed on the Second Section of the Tokyo Stock Exchange.
March 2004	ISO 14001 : 1996 certification awarded.
May 2004	Head Office moved to Kohoku-ku, Yokohama City, Kanagawa Pref.
April 2005	UNIPRES MOLD CORPORATION established through a merger between YSM Co., Ltd. and UNIPRES HIROSHIMA Co., Ltd.,. (currently a consolidated subsidiary)
September 2005	Stock listed on the First Section of the Tokyo Stock Exchange.
September 2006	Tool & Die Plant goes into operation in UNIPRES GUANGZHOU CORPORATION.
October 2008	UNIPRES INDIA PRIVATE LIMITED established in Chennai, Tamil Nadu, India as a joint company with Marubeni Corporation. (currently a consolidated subsidiary)
July 2009	UNIPRES (THAILAND) Co., LTD. established in Bangkok, Kingdom of Thailand. (currently a consolidated subsidiary)
October 2009	UNIPRES PRECISION GUANGZHOU CORPORATION established in Guangzhou, Guangdong Province, China. (currently a consolidated subsidiary)
June 2010	UNIPRES KYUSHU CORPORATION made into a subsidiary company through the additional acquisition of shares of MITSUIKE CORPORATION.
April 2011	UNIPRES R & D Co., LTD. established in Kohoku-ku, Yokohama City, Kanagawa Pref. (currently a consolidated subsidiary)
July 2011	PT. UNIPRES INDONESIA established in Purwakarta Regency, West Java, Republic of Indonesia. (currently a consolidated subsidiary)
February 2012	UNIPRES (CHINA) CORPORATION established in Guangzhou, Guangdong Province, China. (currently a consolidated subsidiary)
May 2012	UNIPRES ZHENGZHOU CORPORATION established in Zhengzhou, Henan Province, China. (currently a consolidated subsidiary)
June 2013	MA Automotive Brazil Ltda. in Rio de Janeiro, Federative Republic of Brazil, which is affiliated with the Magnetto Group of the Republic of Italy (hereafter referred to as "Magnetto Automotive Brazil"), made into an affiliate as a joint company with Magnetto Automotive through share acquisition. (currently an equity method affiliated company)
January 2014	UNIPRES RUSSIA LLC established in Saint-Petersburg, Leningrad oblast, Russia Federation. (currently a consolidated subsidiary)
January 2014	UNIPRES SUNRISE CORPORATION established in Dalian City, Liaoning Province, China, as a joint company with Xiangyang Sunrise Machinery Co., Ltd. and Xiangyang Jisheng Machinery Co., Ltd. (currently an equity method affiliated company)
July 2014	Transmission Parts Plant goes into operation in Unipres Mexicana, S.A. de C.V.
July 2014	UNIPRES ALABAMA, INC. established in Steele, Alabama, U.S.A. taking over sheet metal business from Yachiyo Manufacturing of Alabama, LLC., an affiliated company of Yachiyo Industry Co., Ltd. in the U.S.A. (business transferred as of October 2014). (currently a consolidated subsidiary)
April 2017	DONGFENG UNIPRES HOT STAMPING CORPORATION established in Guangzhou, Guangdong Province, China, as a joint company with Dongfeng (Wuhan) Industrial Co.,Ltd.(currently an equity method affiliated company)
June 2019	UM CORPORATION, SAS made into a subsidiary company through the additional acquisition of shares of Magnetto Automotive.
August 2019	UNIPRES (WUHAN) CORPORATION established in Wuhan, Hubei Province, China.(currently a consolidated subsidiary)
October 2019	METALTECH LTD. made into an affiliated subsidiary through share acquisition. (currently an equity method affiliated company)
April 2022	Unipres Corporation transferred to the "Prime Market", a new market segment of the Tokyo Stock Exchange, Inc.
April 2024	Absorption-type merger of "UNIPRES R & D Co., Ltd."

## [Six-Year Financial Data Summary]

# UNIPRES CORPORATION

## Consolidated Balance Sheets

(Millions of yen)

		FY 2019	FY 2020	FY 2021	FY 2022	FY 2023	FY 2024	
Total assets		First half	267,976	274,310	287,294	321,373	334,043	334,159
		Full year	281,194	287,856	302,585	313,057	336,739	—
Current assets		First half	113,505	109,328	112,606	137,340	155,384	161,802
		Full year	113,610	115,899	125,073	140,625	162,092	—
Non current assets		First half	154,471	164,981	174,688	184,033	178,658	172,356
		Full year	167,584	171,956	177,512	172,432	174,647	—
Total liabilities		First half	110,868	149,530	157,316	170,049	165,833	152,221
		Full year	129,869	158,326	166,710	163,850	162,064	—
Current liabilities		First half	95,398	131,591	108,806	124,544	129,909	120,541
		Full year	109,583	128,178	114,533	126,966	126,501	—
Non current liabilities		First half	15,469	17,938	48,510	45,505	35,924	31,680
		Full year	20,285	30,147	52,177	36,883	35,563	—
Interest-bearing debts		First half	29,056	71,307	83,058	88,545	71,642	59,816
		Full year	46,608	73,774	85,873	79,793	68,848	—
Non-controlling interests		First half	13,751	10,962	12,741	15,494	20,210	21,572
		Full year	14,470	11,802	13,052	16,188	20,914	—
Total net assets		First half	157,108	124,779	129,977	151,324	168,209	181,937
		Full year	151,325	129,529	135,875	149,206	174,674	—
Balance sheet indicators	Equity	First half	143,357	113,816	117,236	135,830	147,998	160,365
		Full year	136,854	117,727	122,822	133,018	153,760	—
	Shareholders' equity ratio (%)	First half	53.5	41.5	40.8	42.3	44.3	48.0
		Full year	48.7	40.9	40.6	42.5	45.7	—
	Return on equity (ROE) (%)	First half	0.9	(11.0)	(6.6)	(1.4)	0.6	0.6
		Full year	(2.8)	(13.9)	(6.6)	1.9	3.7	—

\*ROE=Net income attributable to owners of parent /(Previous fiscal year end shareholders' equity + Fiscal year end shareholders' equity)/2

(Note) The figures pertaining to the second quarter of FY2019 ended March 31, 2020 reflect the finalized provisional accounting treatment related to a business combination.

# UNIPRES CORPORATION

## Consolidated Statements of Income

(Millions of yen)

Consolidated statements of income			(millions of yen)						
			FY 2019	FY 2020	FY 2021	FY 2022	FY 2023	FY 2024	
Net sales			First half	148,695	88,000	119,327	133,174	161,675	162,581
			Full year	295,692	234,545	254,450	304,442	335,079	—
Cost of sales			First half	131,593	92,062	115,197	123,447	145,407	145,290
			Full year	266,312	222,831	237,352	274,962	296,718	—
Selling, general and administrative expenses			First half	13,169	11,236	12,082	12,498	13,512	13,725
			Full year	26,070	23,044	24,691	25,741	27,434	—
Operating income			First half	3,933	(15,298)	(7,952)	(2,771)	2,755	3,565
			Full year	3,309	(11,330)	(7,593)	3,738	10,927	—
Non-operating income			First half	903	2,045	1,570	2,506	2,203	2,751
			Full year	1,894	4,003	4,418	4,102	5,247	—
Non-operating expenses			First half	1,090	1,614	833	1,147	1,686	1,915
			Full year	1,743	1,840	1,543	2,812	3,621	—
Ordinary income			First half	3,746	(14,867)	(7,216)	(1,412)	3,272	4,402
			Full year	3,460	(9,167)	(4,718)	5,029	12,553	—
Extraordinary income			First half	1,237	23	17	37	50	291
			Full year	1,300	129	95	882	96	—
Extraordinary losses			First half	129	77	120	46	53	162
			Full year	3,811	5,841	479	520	2,873	—
Income before income taxes			First half	4,854	(14,921)	(7,319)	(1,421)	3,268	4,531
			Full year	949	(14,878)	(5,102)	5,392	9,777	—
Net income attributable to owners of parent			First half	1,306	(13,789)	(7,775)	(1,839)	807	982
			Full year	(3,977)	(17,642)	(7,955)	2,483	5,256	—
Income statement indicators	Operating income ratio (%)	First half	2.6	(17.4)	(6.7)	(2.1)	1.7	2.2	
		Full year	1.1	(4.8)	(3.0)	1.2	3.3	—	
	Net income ratio (%)	First half	0.9	(15.7)	(6.5)	(1.4)	0.5	0.6	
		Full year	(1.3)	(7.5)	(3.1)	0.8	1.6	—	
	COGS to sales (%)	First half	88.5	104.6	96.5	92.7	89.9	89.4	
		Full year	90.1	95.0	93.3	90.3	88.6	—	
	SG&A to sales (%)	First half	8.9	12.8	10.1	9.4	8.4	8.4	
		Full year	8.8	9.8	9.7	8.5	8.2	—	
	Net income per share (yen)	First half	28.09	(306.63)	(172.90)	(41.24)	18.14	22.02	
		Full year	(86.97)	(392.31)	(176.90)	55.77	118.06	—	
	Diluted net income per share (yen)	First half	28.08	-	-	-	-	—	
		Full year	-	-	-	-	-	—	

(Note) The figures pertaining to the second quarter of FY2019 ended March 31, 2020 reflect the finalized provisional accounting treatment related to a business combination.

# UNIPRES CORPORATION

## Consolidated Statements of Cash Flows

(Millions of yen)

		FY 2019	FY 2020	FY 2021	FY 2022	FY 2023	FY 2024
Cash flow from operating activities	First half	(1,115)	(9,175)	4,349	9,594	11,679	10,513
	Full year	10,538	5,778	17,126	35,269	28,705	—
Cash flow from investing activities	First half	(19,216)	(14,684)	(10,610)	(3,496)	(9,382)	(11,246)
	Full year	(37,996)	(28,267)	(18,941)	(8,570)	(12,393)	—
Cash flow from financing activities	First half	7,664	22,114	6,584	(5,103)	(14,216)	(13,174)
	Full year	22,972	22,858	6,862	(13,225)	(18,534)	—
Balance of cash and cash equivalent at end of period	First half	15,715	20,609	25,075	37,079	42,045	40,351
	Full year	23,983	23,453	30,798	48,033	51,871	—

(Note) The figures pertaining to the second quarter of FY2019 ended March 31, 2020 reflect the finalized provisional accounting treatment related to a business combination.

## Depreciation Cost / Plant and Equipment Investment / Research and development expenses (Consolidated)

(Millions of yen)

		FY 2019	FY 2020	FY 2021	FY 2022	FY 2023	FY 2024
Depreciation Cost	First half	9,458	10,007	9,958	11,295	12,463	12,476
	Full year	19,597	21,295	20,204	23,631	25,229	—
Plant and equipment investment	First half	19,318	16,708	10,805	3,668	3,656	4,331
	Full year	37,915	30,701	18,809	10,129	10,248	—
Research and development expenses	First half	3,269	2,978	3,146	3,127	3,270	3,195
	Full year	6,598	6,240	6,422	6,248	6,490	—

(Note) The figures pertaining to the second quarter of FY2019 ended March 31, 2020 reflect the finalized provisional accounting treatment related to a business combination.

## Number of Full-Time Employees

(person)

			FY 2019	FY 2020	FY 2021	FY 2022	FY 2023	FY 2024
Employees	Consolidated	First half	10,085	9,243	8,870	8,343	8,195	7,760
		Full year	9,875	8,996	8,622	8,059	7,984	—
	Non-consolidated	First half	1,550	1,531	1,512	1,426	1,306	1,901
		Full year	1,522	1,503	1,463	1,331	1,250	—

## Sales by Major Customer (Consolidated)

(Millions of yen)

		FY 2019	FY 2020	FY 2021	FY 2022	FY 2023	FY 2024
Nissan Mexicana, S.A. de C.V.	First half	16,247	8,409	12,018	10,256	19,925	24,837
	Full year	30,660	25,577	22,718	20,970	40,348	—
NISSAN MOTOR CO., LTD.	First half	20,378	13,893	11,151	21,038	26,774	24,370
	Full year	40,964	34,930	30,696	47,923	58,788	—
Nissan North America, Inc.	First half	19,398	9,072	15,040	17,778	22,806	21,563
	Full year	34,576	27,098	31,906	42,241	49,105	—
Nissan Europe S.A.S.	First half	9,643	3,830	11,732	10,010	14,386	15,278
	Full year	19,906	10,978	18,968	26,451	30,800	—
Dongfeng Motor Co., Ltd.	First half	26,204	16,835	23,760	23,708	19,381	15,117
	Full year	52,620	44,828	55,780	49,330	37,588	—

## Sales by Product Category (Consolidated)

(Millions of yen)

		FY 2019	FY 2020	FY 2021	FY 2022	FY 2023	FY 2024
Car Body Parts	First half	125,338	73,356	100,615	115,151	141,669	142,263
	Full year	249,804	195,886	217,745	264,979	293,348	—
Transmission Parts	First half	20,812	12,001	16,343	15,573	17,269	17,359
	Full year	40,382	33,099	31,663	32,175	36,089	—
Plastic Parts	First half	1,924	1,125	1,393	1,462	1,906	2,111
	Full year	3,706	3,073	3,111	3,925	3,938	—
Others	First half	620	1,517	974	987	828	845
	Full year	1,800	2,486	1,929	3,362	1,703	—
Total	First half	148,695	88,000	119,327	133,174	161,675	162,581
	Full year	295,692	234,545	254,450	304,442	335,079	—

## Geographic Segment Information

(Millions of yen)

			FY 2019	FY 2020	FY 2021	FY 2022	FY 2023	FY 2024
Japan	Net sales	First half	43,966	28,246	29,830	42,635	53,757	51,017
		Full year	88,253	73,481	71,380	98,369	113,681	—
	Operating income	First half	145	(9,684)	(3,184)	(2,279)	396	(594)
		Full year	(8,545)	(9,167)	(5,490)	(546)	3,544	—
North America	Net sales	First half	46,721	23,633	34,615	36,805	55,526	61,828
		Full year	88,796	67,688	69,480	85,464	116,935	—
	Operating income	First half	940	(3,290)	(2,245)	(89)	3,866	5,516
		Full year	6,430	(2,369)	(775)	3,885	9,779	—
Europe	Net sales	First half	16,622	8,967	18,949	17,157	22,658	24,520
		Full year	35,246	23,344	31,330	46,204	46,135	—
	Operating income	First half	(685)	(2,617)	(2,720)	(381)	(649)	109
		Full year	(903)	(3,673)	(4,195)	(136)	(249)	—
Asia	Net sales	First half	41,385	27,152	35,932	36,575	29,733	25,215
		Full year	83,396	70,032	82,258	74,404	58,327	—
	Operating income	First half	3,600	(10)	1,042	163	(1,124)	(1,693)
		Full year	7,046	3,384	3,455	549	(2,678)	—
Inter-segment elimination or corporate	Operating income	First half	(67)	303	(843)	(185)	266	227
		Full year	(718)	495	(587)	(13)	532	—
Consolidated	Net sales	First half	148,695	88,000	119,327	133,174	161,675	162,581
		Full year	295,692	234,545	254,450	304,442	335,079	—
	Operating income	First half	3,933	(15,298)	(7,952)	(2,771)	2,755	3,565
		Full year	3,309	(11,330)	(7,593)	3,738	10,927	—



## [Plants]

### Domestic

(as of September 30, 2024)

Product Category	Site	Plant Site Area	Major products	Main Equipments	Employees
Car Body Products /Dies	Tochigi Plant (Moka)	84,381 m <sup>2</sup>	Fuel tank Center pillar Sill inner Cowl top Front side member Rear side member Front housing Door Guard bar Front Strut Housing	2500-ton transfer press 1200-ton transfer press 400-ton blanking press Hot stamping (1 line) Fuel tank line General-purpose welding robot lines Spray coating line 3D laser cutting machine	146
	Tochigi Plant (Tochigi in-site)	5,650 m <sup>2</sup>	Front side member Rear side member	General-purpose welding robot lines	33
	Tochigi Plant (Oyama)	49,550 m <sup>2</sup>	Steering member Battery case Center pillar Front side member Rear frame	3000-ton transfer press 1800-ton transfer press 1200-ton transfer press 800-ton blanking press Hot stamping (2 lines) Tailored blank welding machine General-purpose welding robot lines 3D laser cutting machine	158
	Tochigi Plant (Oppama in-site)	8,336 m <sup>2</sup>	Front side member Rear side member Closing plate Battery case Wheel house inner	General-purpose welding robot lines	73
	Unipres Kyushu Corporation	109,758 m <sup>2</sup>	Filler tube Steering member Rear wheel house inner Front side member Rear side member Member dash lower cross	3000-ton transfer press (2 units) 2500-ton transfer press 1200-ton transfer press 800-ton transfer press (2 units) 800-ton blanking press 500-ton blanking press 1000-ton trial press Five-sided gate type machining center Hot stamping (1 line) Tailored blank welding machine (2 units) General-purpose welding robot lines Powder coating line 3D laser cutting machine (5 units) Unit Type Automated Stocker System for Pallet Automatic measuring machine	336
	Unipres Kyushu Corporation (Kyushu on-site)	10,772 m <sup>2</sup>	Front side member Rear side member	General-purpose welding robot lines	123
	Tool & Die Plant	14,983 m <sup>2</sup>	Dies & Assembly facilities	2000-ton servo press 1500-ton trial press 1000-ton hydraulic trial press 500-ton hydraulic trial press (2 units) 50-ton die spotting press Machining Center (Large: 8 units, Small: 2 units) 3D laser cutting machine Laser cutting machine (2 units) Wire processing machine Trial line for assembly facilities Portable and stationary welding machines 3D measuring machine	62

(as of September 30, 2024)

Product Category	Site	Plant Site Area	Major products	Main Equipments	Employees
Precision-Pressed Products /Dies	Fuji Plant (Fuji)	53,923 m <sup>2</sup>	Converter Cover Turbine Shell Impeller Shell Clutch drum Clutch hub Clutch pack Piston assembly Cylinder assembly	2500-ton transfer press 2000-ton transfer press 1500-ton transfer press 1200-ton transfer press 800-ton blanking press H1C 630-ton servo cold-forging press 600-ton special transfer press Bonderlube treatment line Hybrid coating line Clutch pack line NC lathe Laser beam welding machine	281
	Fuji Plant (Fujinomiya)	10,006 m <sup>2</sup>	Clutch drum Clutch hub Hub reverse brake Brake drum Torque converter	NC lathe Laser beam welding machine Specialized press machine Gas nitrocarburizing furnace Arc welding machine High-pressure washer Balancer measuring machine Clearance measuring machine, etc., automatic measuring machine Helium leak detector	64
	Fuji Plant (Fujinomiya in-site)	7,149 m <sup>2</sup>	Torque converter	NC lathe Laser beam welding machine Arc welding machine High-pressure washer Balancer measuring machine Clearance measuring machine, etc., automatic measuring machine Helium leak detector Torque converter tester	47
	Unipres Precision Corporation	21,502 m <sup>2</sup>	Retaining plate Carrier plate Carrier base Clutch hub Turbine core Turbine blade Oil pan	500-ton transfer press Fine blanking press (4 units) 400-ton confining-pressure press 150-ton high-speed press (2 units) Planetary head brushing polisher General-purpose NC cutting line Dual-head grinder Electrodeposition coating line Belt polishing line	173
Plastic Products	Unipres Mold Corporation Head office / Fuji area Hiroshima area Moka area	31,726 m <sup>2</sup>	Protector fender Under cover Floor cover Battery cover	USM forming line USS forming line UFSS forming line General-purpose robot assembly line	87

# UNIPRES CORPORATION

## Overseas

(as of September 30, 2024)

Product Category	Site	Plant Site Area	Major products	Main Equipments	Employees
Overseas Subsidiaries	Unipres U.S.A., Inc.	73,430 m <sup>2</sup>	Side member Steering member Cross member Sill inner Front pillar Center pillar Battery case	3000-ton transfer press 2500-ton transfer press (2 units) 2000-ton transfer press 1200-ton transfer press 1000-ton transfer press 600-ton transfer press (3 units) 600-ton blanking press 400-ton blanking press (4 units) Tailored blank welding machine General-purpose welding robot lines	370
	Unipres Southeast U.S.A., Inc.	214,483 m <sup>2</sup>	Front side member Rear side member Cross member Sill inner	3500-ton transfer press 2500-ton transfer press 1000-ton blanking press Tailored blank welding machine General-purpose welding robot lines	268
	UNIPRES ALABAMA, INC.	155,885 m <sup>2</sup>	Roof rail Rear roof rail Cross member Rear panel Front pillar	3000-ton transfer press 1200-ton blanking press 800-ton trial press Hot stamping (1 line) 3D laser cutting machine (5 units) General-purpose welding robot lines	203
	Unipres Mexicana, S.A. de C.V. (Car body parts plant)	126,231 m <sup>2</sup>	Front side member Rear side member Roof rail Dash side Sill inner Strut Housing Closing plate Cross member Center pillar Steering member Filler tube Oil pan	3000-ton transfer press 2500-ton transfer press (2 units) 2000-ton transfer press 1500-ton transfer press 1000-ton transfer press 600-ton transfer press (3 units) 800-ton blanking press 600-ton blanking press 400-ton blanking press 1500-ton mechanical trial press 1000-ton hydraulic trial press Hot stamping (1 line) 3D laser cutting machine (5 units) Tailored blank welding machine (2 units) General-purpose welding robot lines Fuel tube assembly line Electrodeposition coating line Nickel coating	1,235
	Unipres Mexicana, S.A. de C.V. (TM parts plant)	100,043 m <sup>2</sup>	Clutch drum Clutch hub Gear speed drive Carrier pack Sun gear assembly Plunger Cylinder Piston Drive Pulley Piston Driven Pulley Oil pan	1200-ton transfer press 800-ton transfer press 400-ton blanking press 630-ton tooth forming press Laser beam welding machine NC lathe Specialized press machine Carrier pack line	222

# UNIPRES CORPORATION

(as of September 30, 2024)

Product Category	Site	Plant Site Area	Major products	Main Equipments	Employees
Overseas Subsidiaries	MA Automotive Brazil Ltd.	75,000 m <sup>2</sup>	Front side member Rear side member Dash side Center pillar	2000-ton transfer press 1500-ton transfer press 2000-ton tandem press (2 units) 1200-ton tandem press 800-ton tandem press (4 units) 600-ton tandem press (4 units) 600-ton blanking press General-purpose welding robot lines	405
	Unipres (UK) Limited	127,000 m <sup>2</sup>	Front side member Rear side member Closing plate Dash side Sill inner Wheel house inner Steering member	3000-ton transfer press (2 units) 2500-ton transfer press 1200-ton transfer press (4 units) 600-ton blanking press 400-ton blanking press (2 units) Hot stamping (2 lines) General-purpose welding robot lines Laser cutting machine	715
	UM Corporation, SAS	120,000 m <sup>2</sup>	Front side member Rear side member Reinforce parking brake Cross member	1500-ton transfer press (2 units) 1000-ton blanking press 800-ton blanking press 600-ton blanking press Hot stamping (1 line) General-purpose welding robot lines Laser cutting machine	245
	Unipres Guangzhou Corporation	151,500 m <sup>2</sup>	Side member Steering member Rear panel Front pillar Center pillar Housing Filler tube Oil pan Dies & Jigs	3000-ton transfer press 2500-ton transfer press 2000-ton transfer press 1500-ton transfer press (3 units) 800-ton blanking press 600-ton blanking press (2 units) 1500-ton trial press 1100-ton trial press Tailored blank welding machine Portable spot welding assembly line General-purpose welding robot lines NC processing machine (6 units) 3D laser cutting machine 3D measuring machine (2 units)	527
	Unipres Zhengzhou Corporation	100,000 m <sup>2</sup>	Steering member Center pillar Front side member Rear side member Rear seat cross member	3000-ton transfer press 1500-ton transfer press 600-ton blanking press Tailored blank welding machine General-purpose welding robot lines	215
	UNIPRES WUHAN CORPORATION	142,932 m <sup>2</sup>	Front bumper Front side member Rear side member Fuel tank Center pillar	3000-ton transfer press 1500-ton transfer press 600-ton blanking press General-purpose welding robot lines	108
	UNIPRES SUNRISE CORPORATION	97,853 m <sup>2</sup>	Front side member Rear side member	Portable spot welding assembly line General-purpose welding robot lines	70

# UNIPRES CORPORATION

(as of September 30, 2024)

Product Category	Site	Plant Site Area	Major products	Main Equipments	Employees
Overseas Subsidiaries	Guangzhou Dongshi Unipres Hot Stamping Corporation	19,293 m <sup>2</sup>	Front side member Rear side member Member dash lower cross Cross member	Hot stamping (3 lines) Laser cutting machine (16 units)	197
	Unipres Precision Guangzhou Corporation	110,521 m <sup>2</sup>	Carrier pack Clutch pack Piston plunger Oil pan Sun gear assembly Clutch drum Retaining plate Torque converter	2000-ton transfer press 1200-ton transfer press 800-ton transfer press 800-ton fine blanking press 630-ton tooth forming press 80-ton servo press NC lathe Laser beam welding machine High-speed servo processing machine Brazing furnace	285
	Unipres India Private Limited	121,437 m <sup>2</sup>	Front side member Rear side member Dash side Center pillar Front housing Sill inner Steering member Front floor	2000-ton transfer press 1500-ton transfer press 600-ton blanking press 800-ton trial press Portable spot welding assembly line Steering member welding robot line General-purpose welding robot lines	295
	PT. Unipres Indonesia	85,300 m <sup>2</sup>	Sill inner Front pillar Mid floor Cowl top Rear side member Bumper reinforce Center pillar inner	2000-ton transfer press 1000-ton tandem press 600-ton tandem press 600-ton blanking press Portable spot welding assembly line General-purpose welding robot lines	113
	Unipres (Thailand) Co., Ltd.	Production is consigned to local cooperating manufacturers.			22